

# 2021

## U.S. HARD RED SPRING WHEAT

### Regional Quality Report



# U.S. HARD RED SPRING

# Wheat

MINNESOTA | MONTANA  
NORTH DAKOTA | SOUTH DAKOTA  
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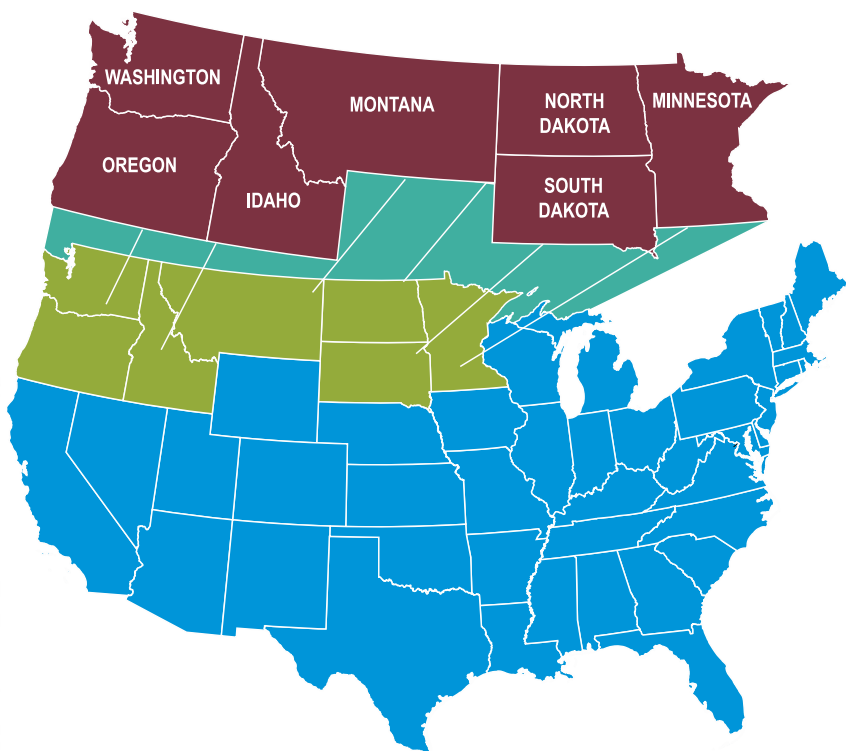
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## THE ARISTOCRAT OF WHEAT

Hard Red Spring, a specialty wheat grown primarily in the Northern Plains of the United States—stands out as the aristocrat of wheat when it comes to baking bread. The high protein content and superior gluten quality of hard red spring wheat make it ideal for use in some of the world’s finest baked goods. Yeast breads, hard rolls and specialty products such as hearth breads, whole grain breads, bagels and pizza crusts look and taste their best when baked with top quality spring wheat flour. Even frozen dough products are better with spring wheat because they can be stored longer than those made with lower protein wheats.

Flour mills in the United States and around the world also use hard red spring wheat extensively as a blending wheat to increase the gluten strength in a batch of flour. Adding hard red spring to lower protein wheat improves dough handling and mixing characteristics as well as water absorption. The resulting flour can be used to make an assortment of bread products, as well as Chinese-type noodles.



## OVERVIEW

**THE 2021** U.S. hard red spring wheat (HRS) crop endured significant drought conditions over much of the growing region, leading to well below average yields, and a higher than normal share of the planted acres abandoned for grain harvest. Total production is estimated at 297 million bushels (8.1 MMT), 44% below last year. Despite the moisture stressed growing season, quality parameters of the crop are very good, with high kernel protein, vitreous levels, soundness, and notable improvements in dough strength.

The **CROP AVERAGES** a No. 1 Dark Northern Spring, supported by improved vitreous kernel levels (DHV), compared to 2020 and the 5-year average. Grade distributions on survey samples, place 87% in the No. 1 grade, and five percent at No. 2 grade, slightly lower than 2020 grade distributions. The crop average test weight is 61.5 lbs/bu (80.8 kg/hl), slightly lower than 2020, but similar to the 5-yr average. Seventy-four percent of the crop is above 60 lbs/bu (78.9 kg/hl), but 10% falls below 58 lbs/bu (76.4 kg/hl), compared to just two percent in 2020, indicative of intense drought conditions in parts of the region. Average damaged kernel levels are very low at 0.1%, as disease pressures were minimal to non-existent, and harvest weather was favorable. Shrunken and broken kernels at 0.9% are slightly higher than the 5-yr average. Overall vitreous kernel levels, averaging 81%, are notably higher than the 72% level from a year ago, with the most notable year-to-year improvements across eastern areas. Nearly 80 percent of the samples exceed the 75% minimum level for Dark Northern Spring.

Crop average **PROTEIN** is 15.4% (12% moisture basis), a full percentage point higher than the 5-yr average, and the second highest on survey record. Protein levels are high region-wide, but are highest across western parts of the region. Distribution of protein on survey samples shows 86 percent above 14% protein. Kernel moisture is very low for a second straight year, averaging just 11.8%.

**THOUSAND KERNEL WEIGHTS** (TKW) are lower than 2020 and the 5-yr average, with the lowest across western areas. The crop average is 30.6 grams, ranging from a low of 23.8, in drought stressed areas, to a high of 34 grams in areas with less moisture stress during kernel fill. Disease pressures from Fusarium headlight were non-existent, and no detectable DON was found in any of the area composites. A dry, rapid harvest supported kernel soundness, with the crop average falling number of 398 seconds, and 96% of the samples exceeding 350 seconds.

**MILLING** analysis, based on a Buhler Lab Mill, averages 67.4% extraction, just slightly lower than 2020, but a point below the 5-year averages. The lab mill settings are not adjusted to account for kernel parameter shifts, so the lighter TKW's, and smaller kernel size likely impacted mill yields. Average flour ash is 0.50%, lower than 2020 and 5-year averages. Similarly, starch damage averages 5.6%, compared to 7.2 in 2020. Wet gluten values for the crop average 37.1, much higher than typical, reflective of the sharply higher kernel protein levels. The flour is showing an improvement in viscosity with an average Amylograph value of 705, compared to just 632 in 2020.

**PHYSICAL DOUGH** tests, based on the Farinograph, indicate the strongest crop in 15 years, with an average Farinograph stability time of 16.2 minutes, up from 11.8 in 2020, and 11.4 for 5-year averages. The surveyed crop is showing improved dough strength region-wide. Farinograph absorption, averaging 62.8%, is also higher than 2020's 61.6%, and similar to 5-year averages. Extensigraph analysis of the crop confirms the stronger dough properties, with less extensibility. On the 135 minute pull on the Extensograph, the overall extensibility and resistance to extension is 12.4 cm and 1201 B.U., compared to 13.9 and 750 in 2020. Alveograph tests produced a crop average W-value of 415, up from 2020 and 5-year averages. The average P/L ratio on the Alveograph is 0.61 in 2021, similar to last year.

PRODUCTION DATA			
	2021	2020	2016-20 AVERAGE
<b>MILLION BUSHELLS</b>			
Minnesota	56	72	64
Montana	37	125	74
North Dakota	175	276	218
South Dakota	17	36	24
ID/OR/WA	12	20	29
<b>U.S. Total</b>	<b>297</b>	<b>530</b>	<b>409</b>
<b>MILLION METRIC TON</b>			
Minnesota	1.52	1.96	1.75
Montana	1.01	3.40	2.02
North Dakota	4.76	7.51	5.95
South Dakota	0.46	0.98	0.66
ID/OR/WA	0.33	0.54	0.72
<b>U.S. Total</b>	<b>8.08</b>	<b>14.4</b>	<b>11.1</b>

Source: USDA 2021 Small Grains Summary



# U.S. HARD RED SPRING WHEAT

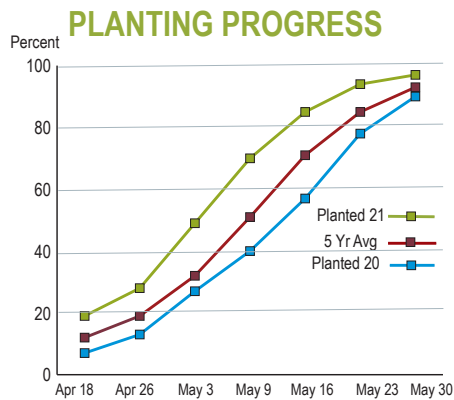
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**BAKING** evaluations produced an average loaf volume of 918 cubic centimeters, down from both 2020 and 5-year averages. Dough handling properties scored slightly lower, rated at 8.7 compared to 8.9 in 2020. Overall bread scores were rated similar to higher than a year ago for crumb grain and color, and crust color.

**PRODUCTION** was the factor most impacted by the 2021 drought, leading to a much smaller than typical crop for the U.S. HRS region. In areas where the drought was most intense, kernel size and weight were also impacted. Still, crop average test weights remain high. The smaller crop is commanding higher market values, but buyers will appreciate the significant improvement in dough strength in the 2021 crop, along with high protein content, kernel soundness, low kernel moisture, and little to no damage. Diligent contract specifications are always the best way to optimize value in the crop.

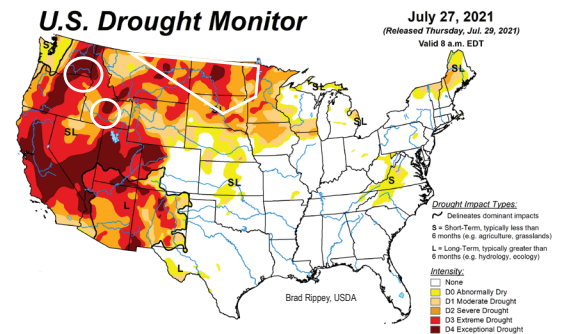
## SEASONAL CONDITIONS - 2021

**PLANTING** of the 2021 crop began in the early part of April, slightly ahead of normal, and progress continued to out-pace the 5-year average through completion, due to generally dry soil conditions region-wide. Limited snowfall during the winter period, and below normal spring precipitation, allowed for the fast planting pace, with the bulk of producers finished by late May. In some areas, delays were seen due to cool soil temperatures, or overly dry topsoil conditions.

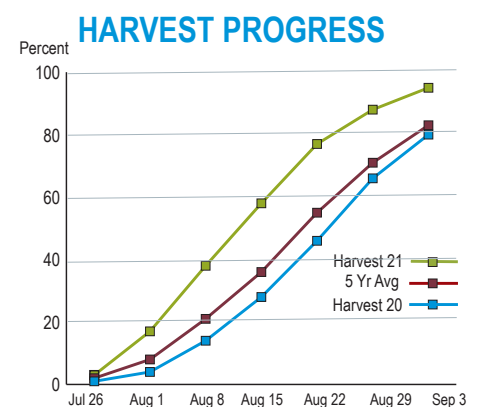


**EMERGENCE** of the crop was hampered in central parts of the region due to acute shortages of topsoil moisture and little to no in-season precipitation, impacting yield potential early in those areas. The balance of the region had more favorable early season topsoil moisture, but above-normal temperatures, and frequent winds, stressed a significant share of the crop by mid-season. Areas that received timely rains, or had subsoil moisture reserves had more favorable plant establishment and early growth, promoting more promising crop potential. Moderate to severe drought conditions were present during much of the growing season for the 2021

HRS crop, as depicted on the map below. In central and western parts of the region, this led to a larger than normal share of the planted acres harvested as hay, and reducing yield potential region-wide. The dry growing season resulted in no disease pressures which was beneficial to both yields and quality.



**HARVEST** began in late July and moved rapidly, due to the wide-spread drought conditions and advanced maturity of the crop. Rains did slow progress in some northern areas, later in the harvest, but for much of the region, warm, dry conditions prevailed, allowing harvest to be completed by early September, ahead of normal. These conditions also secured a very sound, high quality crop.



## WHEAT CHARACTERISTICS

**WHEAT GRADES** as defined by the Federal Grain Inspection Service (FGIS) of the USDA Grain Inspection, Packers and Stockyards Administration (GIPSA), reflect the general quality and condition of a representative sample. U.S. grades are based on test weight and include limits on damaged kernels, foreign material, shrunken and broken kernels, and wheat of contrasting classes. Each determination is made on the basis of the grain when free from dockage and shrunken and broken kernels.

**SUBCLASS** is as separate marketing factor based on the number of kernels that are dark, hard and vitreous. For hard red spring wheat, the subclasses are:

- Dark Northern Spring (DNS) – at least 75 percent or more dark, hard, vitreous kernels;
- Northern Spring (NS) – between 25 and 74 percent dark, hard, vitreous kernels;
- Red Spring (RS) – less than 25 percent dark, hard, vitreous kernels.

**OTHER BASIC CRITERIA** not included as grading factors but important in the U.S. wheat marketing system.

**PROTEIN** is probably the most important factor in determining the value of hard red spring wheat since it relates to many processing properties. In the U.S. market HRS prices are usually quoted for 14.0 percent protein (on a 12.0 percent moisture basis). Price premiums or discounts may be specified for halves, fifths and tenths of a percentage point above and below 14.0 percent.

**MOISTURE** content is an indicator of grain storability. Wheat with lower moisture content is generally more stable during storage and more profitable to a miller. U.S. HRS ranges from 12 to 13 percent.

**DOCKAGE** is any material easily removed from a wheat sample during cleaning using standard mechanical means. All U.S. grade and non-grade factors are determined only after dockage is removed.

### Official U.S. Grades and Grade Requirements (Revised June 1993)

GRADING FACTORS	U.S. GRADES				
	1	2	3	4	5
<b>HARD RED SPRING – MINIMUM TEST WEIGHTS</b>					
Pounds per bushel	58.0	57.0	55.0	53.0	50.0
Kilograms per hectoliter	76.4	75.1	72.5	69.9	66.0
<b>MAXIMUM PERCENT LIMITS OF:</b>					
Damaged kernels					
Heat (part of total)	0.2	0.2	0.5	1.0	3.0
Total	2.0	4.0	7.0	10.0	15.0
Foreign material	0.4	0.7	1.3	3.0	5.0
Shrunken/broken kernels	3.0	5.0	8.0	12.0	20.0
Total <sup>1</sup>	3.0	5.0	8.0	12.0	20.0
Wheat of other class <sup>2</sup>					
Contrasting classes	1.0	2.0	3.0	10.0	20.0
Total <sup>3</sup>	3.0	5.0	10.0	10.0	10.0
Stones	0.1	0.1	0.1	0.1	0.1
<b>MAXIMUM COUNT LIMITS OF:</b>					
Other material					
Animal filth	1	1	1	1	1
Castor beans	1	1	1	1	1
Crotalaria seeds	2	2	2	2	2
Glass	0	0	0	0	0
Stones	3	3	3	3	3
Unknown foreign material	3	3	3	3	3
Total <sup>4</sup>	4	4	4	4	4
Insect-damaged kernels	31	31	31	31	31

U.S. sample grade is wheat that:

- Does not meet the requirements for U.S. Nos. 1, 2, 3, 4 or 5;
- Has a musty, sour or commercially objectionable foreign odor (except smut or garlic odor); or
- Is heating or of distinctly low quality.
  - Includes damaged kernels (total), foreign material and shrunken and broken kernels.
  - Unclassed wheat of any grade may contain not more than 10.0 percent of wheat of other classes.
  - Includes contrasting classes.
  - Includes any combination of animal filth, castor beans, crotalaria seeds, glass, stones or unknown foreign substance.

**FALLING NUMBER** indicates the soundness of wheat or its alpha-amylase activity. Falling numbers above 300 seconds are most desired for baking products.

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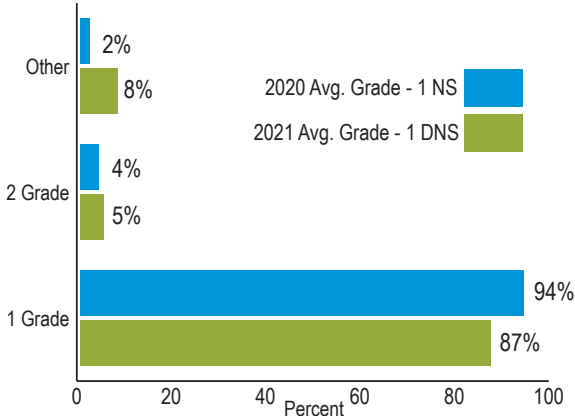
## WHEAT GRADING DATA

STATE AND CROP REPORTING AREA	TEST WEIGHT LBS/BU	TEST WEIGHT KG/HL	DAMAGE %	SHRUNKEN/ BROKEN KERNELS %	TOTAL DEFECTS %	U.S GRADE SUBCLASS	VITREOUS KERNELS %
<b>MINNESOTA</b>							
Area A	62.8	82.6	0.0	0.4	0.4	1 DNS	87
Area B	62.6	82.3	0.0	0.5	0.5	1 NS	64
State Avg 2021	62.8	82.5	0.0	0.4	0.4	1 DNS	83
State Avg 2020	60.9	80.1	0.5	0.5	1.0	1 NS	43
<b>MONTANA</b>							
Area A	59.0	77.7	0.2	1.5	1.7	1 DNS	75
Area B	58.7	77.3	0.2	2.7	2.9	1 DNS	89
Area C	59.8	78.7	0.3	1.4	1.7	1 DNS	87
Area D	61.0	80.2	0.2	2.2	2.4	1 DNS	92
Area E	59.6	78.4	0.0	0.7	0.7	1 DNS	83
State Avg 2021	59.0	77.6	0.2	2.1	2.3	1 DNS	83
State Avg 2020	62.4	82.1	0.1	1.1	1.2	1 DNS	90
<b>NORTH DAKOTA</b>							
Area A	61.5	80.9	0.2	0.8	1.0	1 DNS	82
Area B	61.7	81.2	0.2	0.5	0.7	1 NS	72
Area C	62.6	82.3	0.0	0.7	0.7	1 DNS	88
Area D	60.7	79.8	0.0	1.2	1.2	1 DNS	87
Area E	62.0	81.6	0.0	0.8	0.8	1 DNS	90
Area F	62.0	81.5	0.0	0.5	0.5	1 NS	70
State Avg 2021	61.6	81.1	0.1	0.8	0.9	1 DNS	81
State Avg 2020	61.8	81.3	0.1	0.6	0.7	1 NS	71
<b>SOUTH DAKOTA</b>							
Area A	60.5	79.6	0.0	1.8	1.8	1 DNS	82
Area B	61.4	80.7	0.0	0.9	0.9	1 NS	72
Area C	61.7	81.2	0.0	0.6	0.6	1 NS	54
State Avg 2021	61.2	80.5	0.0	1.1	1.1	1 NS	71
State Avg 2020	60.9	80.1	0.0	0.8	0.8	1 NS	64
<b>IDAHO - OREGON - WASHINGTON</b>							
Area A	60.5	79.6	0.2	2.4	2.6	1 DNS	94
Area B	61.4	80.7	0.2	0.7	0.9	1 NS	70
State Avg 2021	61.0	80.3	0.2	1.4	1.6	1 DNS	80
State Avg 2020	63.4	83.3	0.0	0.4	0.4	1 DNS	95
<b>REGION AVERAGE</b>							
Avg 2021	61.5	80.8	0.1	0.9	1.0	1 DNS	81
Avg 2020	61.8	81.3	0.1	0.7	0.8	1 NS	72
Five-Year Avg	61.6	81.0	0.3	0.8	1.1	1 NS	72

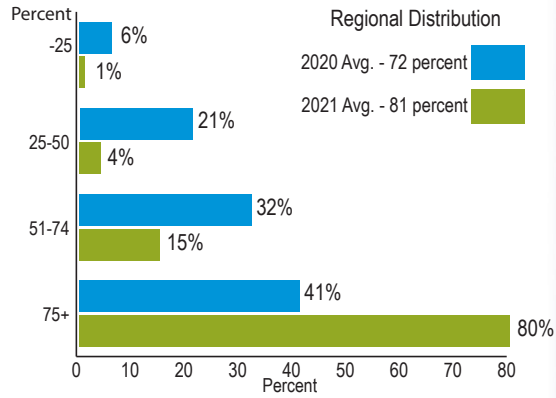
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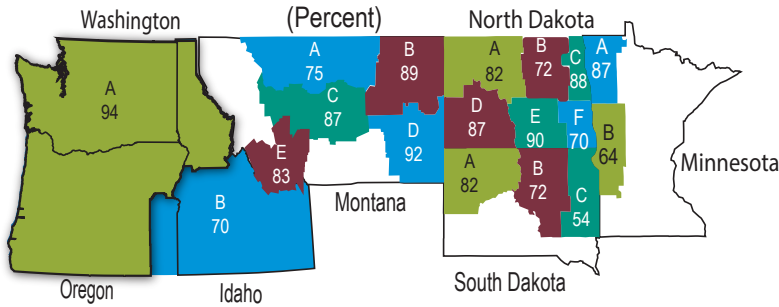
## GRADE – Regional Distribution



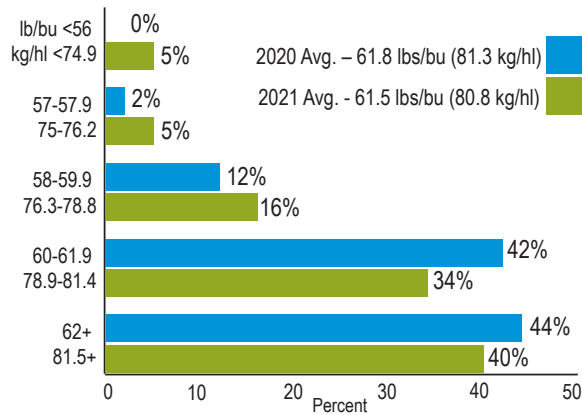
## VITREOUS KERNEL



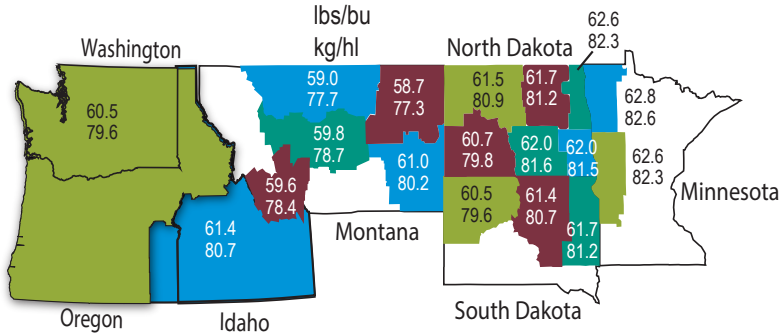
## AVERAGE VITREOUS KERNEL BY AREA



## TEST WEIGHT – Regional Distribution



## AVERAGE TEST WEIGHT BY AREA



# U.S. HARD RED SPRING WHEAT

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## OTHER KERNEL QUALITY DATA

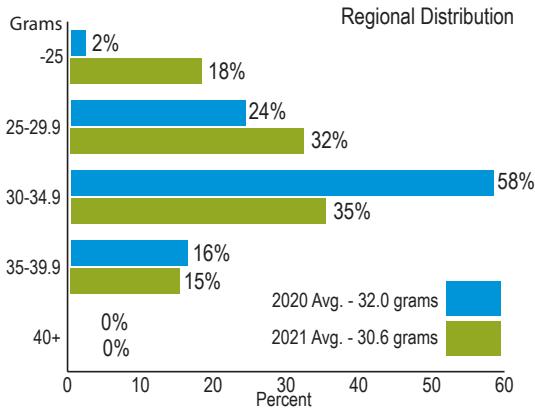
STATE AND CROP REPORTING AREA	DOCKAGE %	MOISTURE %	1000 KERNEL WEIGHT G	KERNEL DIST. MED/LGE %	PROTEIN 12%/0% MOISTURE BASIS %	DON (PPM)	WHEAT ASH %	FALLING NUMBER (SEC)	ZELENY SED (CC)
<b>MINNESOTA</b>									
Area A	0.3	12.2	34.0	49/49	14.9/17.0	0.0	1.42	408	68
Area B	0.6	13.0	33.1	46/52	14.0/16.0	0.0	1.51	393	62
State Avg 2021	0.3	12.4	33.9	49/49	14.8/16.8	0.0	1.43	406	67
State Avg 2020	0.5	13.0	32.7	45/53	13.6/15.4	0.2	1.56	396	64
<b>MONTANA</b>									
Area A	0.9	11.0	28.2	75/18	15.1/17.2	0.0	1.50	378	66
Area B	0.8	10.3	23.8	80/8	15.9/18.1	0.0	1.67	382	67
Area C	0.4	11.0	26.6	78/17	15.2/17.3	0.0	1.39	401	70
Area D	0.5	9.3	24.3	88/4	15.5/17.6	0.0	1.53	409	64
Area E	0.7	12.3	29.4	62/35	15.9/18.1	0.0	1.62	434	71
State Avg 2021	0.8	10.6	25.9	77/13	15.6/17.7	0.0	1.58	383	67
State Avg 2020	0.7	10.5	31.6	56/42	13.4/15.2	0.0	1.52	394	65
<b>NORTH DAKOTA</b>									
Area A	0.8	11.6	30.1	66/31	15.6/17.7	0.0	1.53	386	69
Area B	0.4	12.8	33.1	50/48	15.2/17.3	0.0	1.53	388	67
Area C	0.5	12.4	33.0	51/47	15.2/17.3	0.0	1.52	406	67
Area D	0.6	11.1	27.9	79/16	16.0/18.2	0.0	1.55	417	68
Area E	0.6	11.7	29.2	66/30	16.0/18.2	0.1	1.55	417	68
Area F	0.6	12.3	31.4	60/38	14.4/16.4	0.0	1.42	419	65
State Avg 2021	0.6	12.0	30.9	62/35	15.5/17.6	0.0	1.53	400	68
State Avg 2020	0.6	12.3	32.1	45/53	14.8/16.8	0.3	1.59	387	66
<b>SOUTH DAKOTA</b>									
Area A	1.0	10.4	25.8	80/12	15.3/17.4	0.0	1.64	404	61
Area B	0.5	11.8	28.2	70/26	15.5/17.6	0.0	1.52	387	64
Area C	0.5	12.7	31.3	65/33	14.5/16.5	0.0	1.53	381	63
State Avg 2021	0.6	11.6	28.2	72/24	15.3/17.3	0.0	1.55	390	63
State Avg 2020	0.6	12.3	29.1	62/36	15.0/17.0	0.1	1.65	383	62
<b>IDAHO - OREGON - WASHINGTON</b>									
Area A	0.4	8.8	29.2	68/26	15.5/17.6	0.1	1.63	399	64
Area B	0.3	10.5	29.8	66/32	15.8/18.0	0.0	1.62	398	68
State Avg 2021	0.4	9.8	29.6	67/30	15.7/17.8	0.0	1.62	398	67
State Avg 2020	0.3	9.6	34.9	37/62	14.0/16.0	0.1	1.54	378	67
<b>REGION AVERAGE</b>									
Avg 2021	0.5	11.8	30.6	62/34	15.4/17.4	0.0	1.52	398	67
Avg 2020	0.6	11.8	32.0	48/50	14.3/16.2	0.2	1.57	389	66
Five-Year Avg	0.6	12.1	31.5	50/47	14.3/16.2	0.2	1.54	384	65



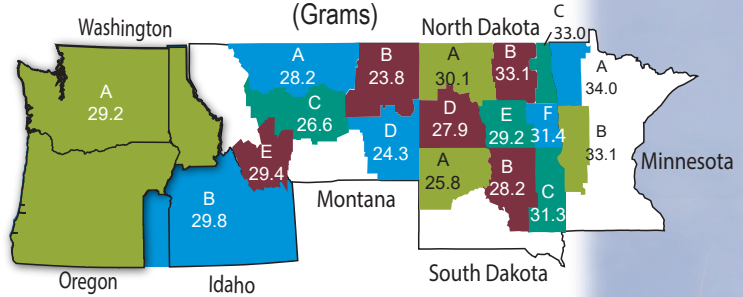
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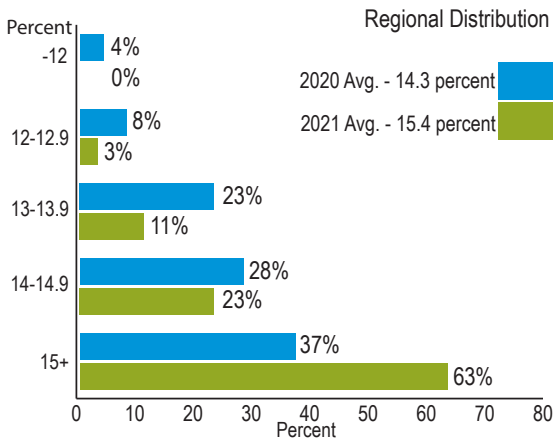
## 1000 KERNEL WEIGHT



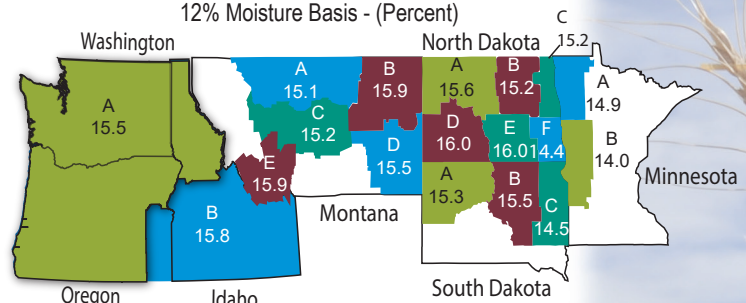
## AVERAGE 1000 KERNEL BY AREA



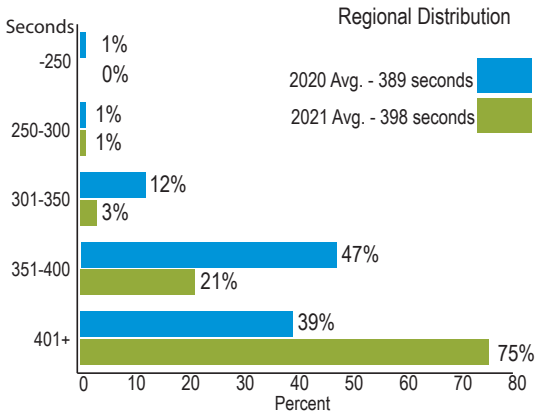
## PROTEIN - 12% MOISTURE



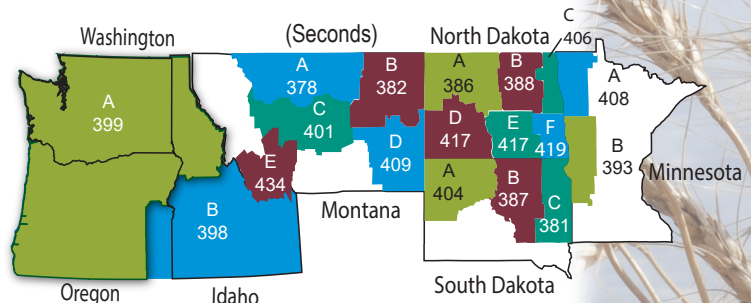
## AVERAGE WHEAT PROTEIN BY AREA



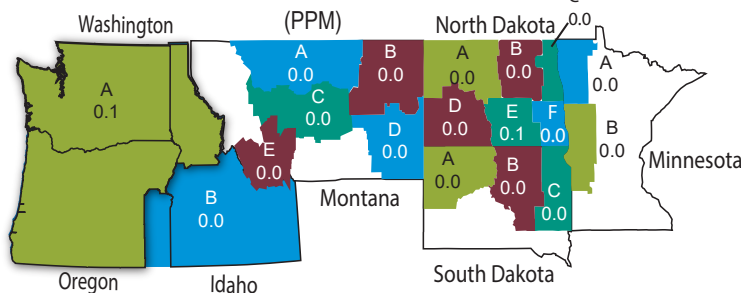
## FALLING NUMBER



## AVERAGE FALLING NUMBER BY AREA



## AVERAGE DON BY AREA



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## FLOUR QUALITY DATA

STATE AND CROP REPORTING AREA	FLOUR EXTRACTION %	FLOUR ASH %	FLOUR PROTEIN (14% MOISTURE) %	STARCH DAMAGE %	SRC: GPI	WATER 50% SUCROSE	5% LACTIC ACID/5% NA <sub>2</sub> CO <sub>3</sub>	WET GLUTEN %	GLUTEN INDEX	FALLING NUMBER	AMYLOGRAPH VISCOSITY 65 G FL B.U.
<b>MINNESOTA</b>											
Area A	66.8	0.49	13.8	5.6	0.73	73/117	156/98	36.1	96	406	758
Area B	69.0	0.50	13.2	5.9	0.67	69/114	139/94	32.6	97	420	742
State Avg 2021	67.1	0.49	13.7	5.6	0.72	72/116	153/97	35.6	96	408	755
State Avg 2020	67.2	0.52	12.5	7.0	0.66	71/118	145/101	29.7	97	424	578
<b>MONTANA</b>											
Area A	67.1	0.51	14.2	5.5	0.63	74/129	150/107	37.1	91	399	701
Area B	65.2	0.52	14.7	5.2	0.65	74/127	146/98	38.0	94	402	791
Area C	65.4	0.48	14.0	5.7	0.68	77/129	159/106	36.8	91	420	812
Area D	63.7	0.50	14.4	5.4	0.62	73/122	136/99	40.5	72	415	798
Area E	65.6	0.50	14.7	5.8	0.64	78/134	156/111	36.4	96	496	770
State Avg 2021	66.0	0.51	14.5	5.3	0.64	74/128	148/102	37.6	92	405	754
State Avg 2020	67.5	0.51	12.6	7.5	0.63	73/123	148/111	29.9	94	414	708
<b>NORTH DAKOTA</b>											
Area A	68.1	0.49	14.5	5.5	0.68	73/125	152/99	37.3	97	390	636
Area B	67.5	0.50	14.2	5.5	0.69	71/117	147/97	37.0	89	393	617
Area C	68.3	0.51	14.3	5.7	0.68	74/121	151/100	37.1	94	423	737
Area D	67.6	0.51	14.9	5.6	0.64	74/123	146/104	39.5	88	422	714
Area E	68.4	0.51	15.0	5.6	0.64	70/121	146/106	39.0	91	436	745
Area F	68.6	0.51	13.6	5.8	0.64	71/121	145/107	33.3	95	417	787
State Avg 2021	67.9	0.50	14.5	5.6	0.67	73/121	148/100	37.5	92	407	678
State Avg 2020	67.9	0.52	13.8	7.1	0.68	71/118	149/101	35.1	88	397	612
<b>SOUTH DAKOTA</b>											
Area A	66.8	0.52	14.4	5.7	0.62	71/119	133/96	37.8	86	472	778
Area B	67.5	0.52	14.3	5.7	0.67	71/118	142/94	37.1	96	399	619
Area C	68.6	0.52	13.3	5.7	0.64	67/115	135/96	34.0	92	405	562
State Avg 2021	67.5	0.52	14.1	5.7	0.65	71/117	139/95	36.8	93	418	647
State Avg 2020	67.6	0.53	13.6	6.9	0.67	68/112	138/93	35.3	84	406	624
<b>IDAHO - OREGON - WASHINGTON</b>											
Area A	64.5	0.52	14.6	5.6	0.60	71/123	135/101	38.8	81	429	668
Area B	64.3	0.48	14.7	5.4	0.64	73/128	145/100	38.3	95	458	864
State Avg 2021	64.4	0.50	14.7	5.4	0.62	72/126	141/100	38.5	89	446	786
State Avg 2020	66.4	0.51	13.3	7.7	0.59	77/131	145/116	33.9	89	428	652
<b>REGION AVERAGE</b>											
Avg. 2021	67.4	0.50	14.3	5.6	0.67	72/121	148/100	37.1	93	409	705
Avg. 2020	67.7	0.52	13.3	7.2	0.66	72/119	147/103	33.1	90	407	632
Five-Year Avg.	68.5	0.53	13.4	7.3	0.66	72/120	147/102	34.8	91	400	590

# U.S. HARD RED SPRING WHEAT

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**FLOUR** is evaluated for several factors to determine overall milling efficiency, grade, soundness and functional properties.

**EXTRACTION**, or the proportion of the wheat kernel that can be milled into flour, is important to mill profitability. For purposes of this survey, test milling was conducted with a Buhler laboratory mill. Results are suitable for comparison between crop years, however yields are lower than those obtained in commercial mills.

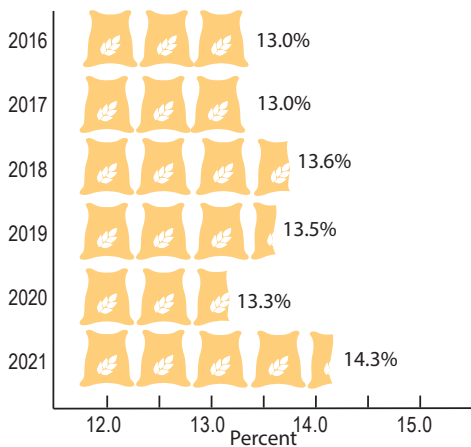
Another measure of milling efficiency and of flour grade is the ash content, or mineral residue, remaining after incineration of a sample.

**STARCH** damage measures physical damage to a proportion of the starch granules of flour. The level directly affects water absorption and dough mixing properties.

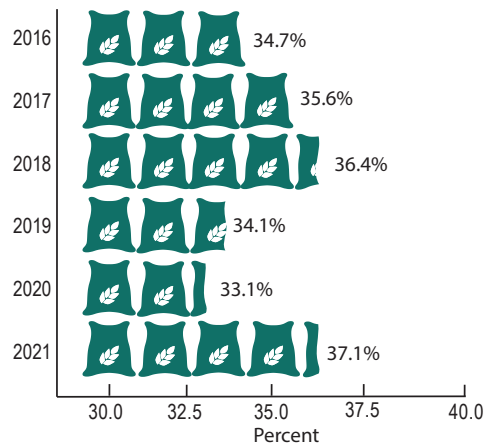
**WET GLUTEN** provides a quantitative measure of the gluten forming proteins in flour that are primarily responsible for its dough mixing and baking properties.

**FALLING NUMBER** measures enzyme activity in flour. A fast time indicates high activity, revealing too much sugar and too little starch. Since starch provides bread's supporting structure, too much activity results in sticky dough and poor texture in finished products.

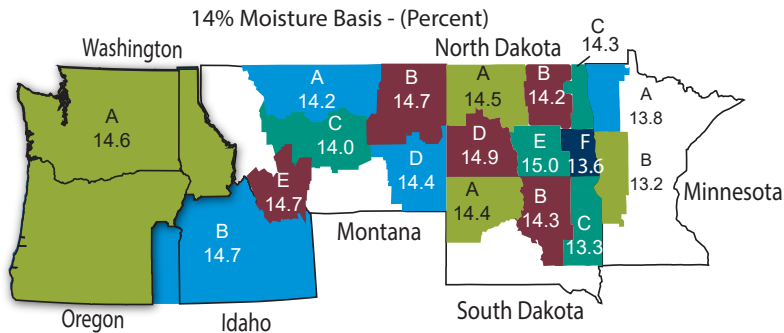
**FLOUR PROTEIN** – Regional Average



**WET GLUTEN** – Regional Average



## AVERAGE FLOUR PROTEIN BY AREA



# U.S. HARD RED SPRING WHEAT

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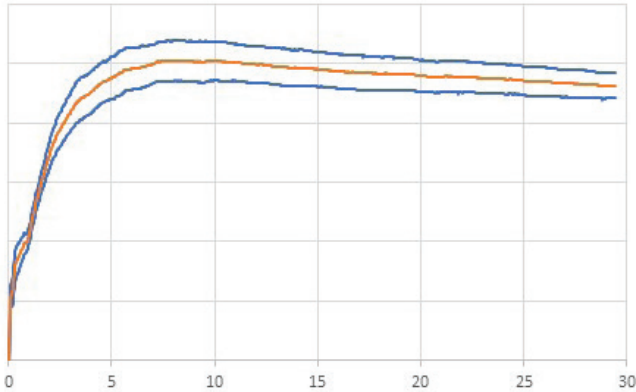
## PHYSICAL DOUGH QUALITY

FARINOGRAPH					
STATE AND CROP REPORTING AREA	ABSORPTION %	PEAK TIME MIN	STABILITY MIN	MTI B.U.	QUALITY NUMBER MM
<b>MINNESOTA</b>					
Area A	62.1	7.4	22.3	15	274
Area B	60.6	7.7	15.2	17	187
State Avg 2021	61.9	7.4	21.2	15	260
State Avg 2020	59.0	7.4	16.4	24	147
<b>MONTANA</b>					
Area A	63.0	7.8	11.8	22	161
Area B	63.7	8.0	15.2	13	229
Area C	63.0	11.4	20.7	13	280
Area D	64.4	7.1	8.7	23	146
Area E	65.3	9.9	17.8	14	255
State Avg 2021	63.4	8.1	13.9	17	202
State Avg 2020	62.0	7.7	10.5	26	133
<b>NORTH DAKOTA</b>					
Area A	62.5	8.1	17.5	16	210
Area B	62.5	7.1	13.0	19	252
Area C	62.3	7.9	14.3	23	189
Area D	64.2	9.9	18.0	16	243
Area E	64.3	8.6	13.0	19	188
Area F	62.2	8.1	16.1	23	198
State Avg 2021	62.9	8.2	15.5	18	222
State Avg 2020	62.0	8.3	11.6	23	150
<b>SOUTH DAKOTA</b>					
Area A	63.1	7.8	14.5	17	185
Area B	63.0	9.4	15.5	16	228
Area C	60.8	7.0	12.9	21	161
State Avg 2021	62.7	8.6	14.8	17	206
State Avg 2020	61.2	7.4	10.0	25	133
<b>IDAHO - OREGON - WASHINGTON</b>					
Area A	64.3	8.8	10.5	24	160
Area B	63.7	11.0	15.0	17	217
State Avg 2021	63.9	10.1	13.2	20	194
State Avg 2020	64.8	7.1	10.6	20	150
<b>REGION AVERAGE</b>					
Avg. 2021	62.8	8.1	16.2	18	225
Avg. 2020	61.6	7.9	11.8	24	145
Five-Year Avg.	62.8	7.6	11.4	23	145

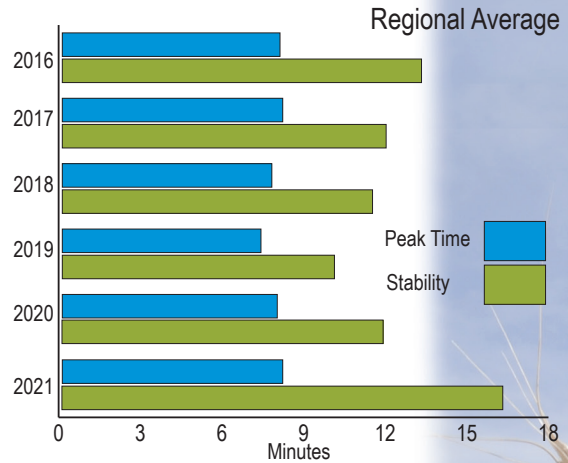
Physical characteristics of dough are evaluated to reveal useful information about variations in flour types, processing requirements and expected end-product quality.

A farinograph traces a curve during the dough mixing process to record variations in gluten development and the breakdown of gluten proteins over time. Water absorption indicates the amount of water that can be added to the flour until the dough reaches a definite consistency. Peak time indicates the number of minutes required to achieve this level of dough consistency and mixing tolerance indicates the stability of the dough. Both peak time and stability are related to dough strength.

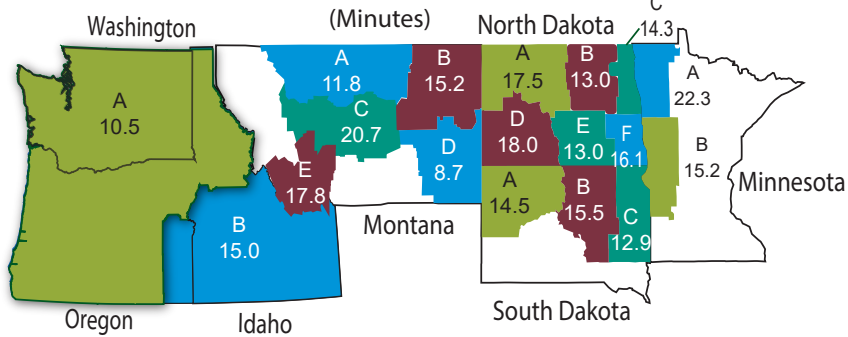
## 2021 AVERAGE FARINOGRAPH



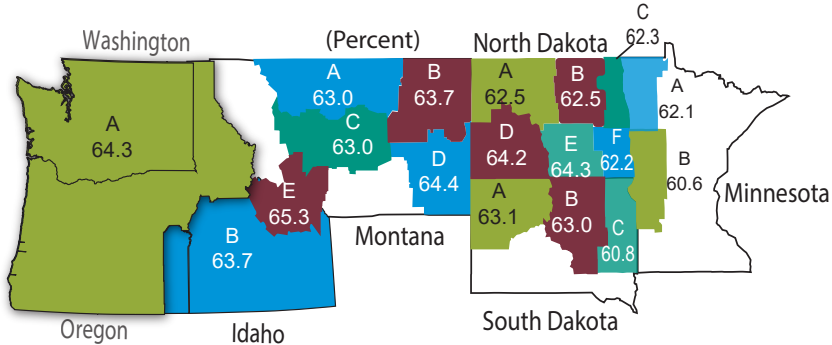
## FARINOGRAPH RESULTS



## AVERAGE STABILITY BY AREA



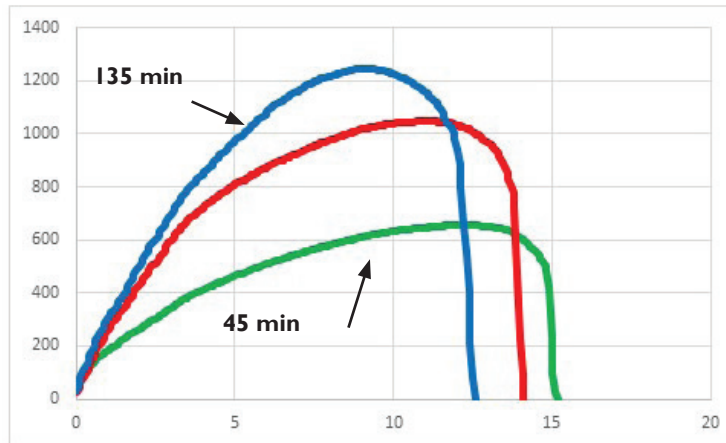
## AVERAGE FARINOGRAPH ABSORPTION BY AREA



## PHYSICAL DOUGH QUALITY

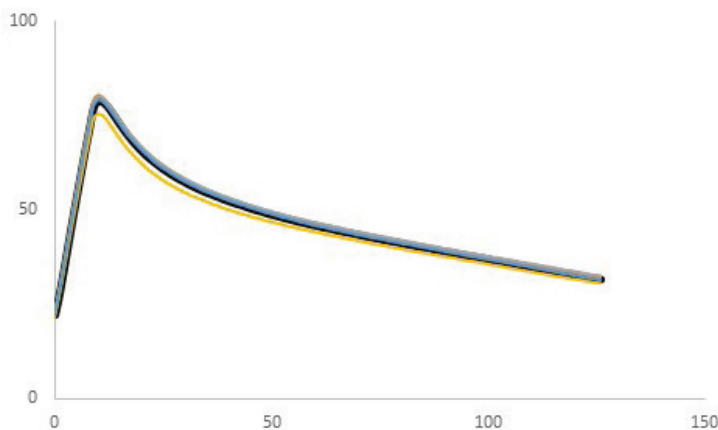
STATE AND CROP REPORTING AREA	EXTENSOGRAPH						ALVEOGRAPH			
	EXTENSIBILITY 45 MIN CM	RESISTANCE 45 MIN B.U.	AREA SQ CM	EXTENSIBILITY 135 MIN CM	RESISTANCE 135 MIN B.U.	AREA SQ CM	P MM	L MM	W P/L RATIO	JOULES X 10 <sup>4</sup>
<b>MINNESOTA</b>										
Area A	18.0	601	132	13.9	1106	202	88	122	0.72	403
Area B	16.3	640	134	12.5	1173	189	75	138	0.54	350
State Avg 2021	17.7	607	132	13.7	1117	200	86	125	0.69	395
State Avg 2020	16.8	559	121	14.0	764	138	81	137	0.59	394
<b>MONTANA</b>										
Area A	17.6	553	122	13.5	977	171	84	144	0.58	389
Area B	18.0	567	133	12.9	988	165	84	142	0.59	401
Area C	15.6	649	129	11.9	1257	188	97	112	0.87	403
Area D	14.6	448	89	11.3	1072	158	87	118	0.74	325
Area E	17.0	509	99	13.1	1081	182	98	142	0.69	469
State Avg 2021	17.6	560	126	13.1	999	169	85	141	0.60	397
State Avg 2020	15.4	511	103	13.1	760	131	89	114	0.79	347
<b>NORTH DAKOTA</b>										
Area A	17.0	648	142	11.2	1373	198	88	144	0.61	455
Area B	16.1	618	122	13.9	1265	146	82	149	0.55	417
Area C	15.3	650	129	12.3	1220	195	87	141	0.62	429
Area D	16.0	602	122	10.3	1260	169	86	145	0.59	428
Area E	17.7	680	157	12.1	1297	201	86	143	0.60	421
Area F	15.6	669	136	11.9	1088	172	90	130	0.69	412
State Avg 2021	16.3	635	132	12.0	1277	177	86	144	0.60	431
State Avg 2020	16.3	497	106	14.0	779	142	77	144	0.54	362
<b>SOUTH DAKOTA</b>										
Area A	16.1	688	141	11.9	1008	160	92	125	0.74	404
Area B	16.3	547	115	10.7	1275	170	81	136	0.60	375
Area C	17.9	579	133	13.5	1042	184	70	146	0.48	337
State Avg 2021	16.5	586	124	11.5	1171	170	82	135	0.61	376
State Avg 2020	17.1	435	100	15.7	540	110	75	129	0.58	306
<b>IDAHO - OREGON - WASHINGTON</b>										
Area A	16.6	486	105	11.9	1032	164	77	137	0.56	333
Area B	17.3	630	137	12.6	1247	200	85	148	0.57	423
State Avg 2021	17.0	572	124	12.3	1161	186	82	144	0.57	387
State Avg 2020	16.7	352	76	13.8	636	112	94	126	0.75	362
<b>REGION AVERAGE</b>										
Avg. 2021	16.8	615	130	12.4	1201	180	85	140	0.61	415
Avg. 2020	16.2	498	105	13.9	750	135	81	134	0.61	359
Five-Year Avg.	16.7	523	114	14.1	818	150	83	132	0.63	362

### 2021 AVERAGE EXTENSOGRAPH



The extensigraph measures dough strength by stretching a piece of dough on a hook until it breaks. The apparatus traces a curve that measures extensibility, resistance to extension and the area beneath the curve, or energy value.

### 2021 AVERAGE ALVEOGRAPH



An alveograph traces a curve that measures the air pressure necessary to inflate a piece of dough to the point of rupture. The overpressure (P) value reflects the maximum pressure needed to deform the piece of dough during the inflation process and is an indication of resistance, or dough stability. The length (L) measurement reflects dough extensibility. The deformation energy (W) measurement is the amount of energy needed to inflate the dough to the point of rupture and is indicative of dough strength.



# U.S. HARD RED SPRING WHEAT

MINNESOTA | MONTANA | NORTH DAKOTA | SOUTH DAKOTA | IDAHO | OREGON | WASHINGTON

## BAKING DATA

STATE AND CROP REPORTING AREA	BAKING ABSORPTION %	DOUGH HANDLING PROPERTIES	LOAF VOLUME CC	GRAIN AND TEXTURE	CRUMB COLOR	CRUST COLOR	SYMMETRY
<b>MINNESOTA</b>							
Area A	65.3	9.0	860	7.5	8.0	9.0	8.0
Area B	65.4	9.0	860	7.0	8.0	9.0	7.0
State Avg 2021	65.3	9.0	860	7.4	8.0	9.0	7.8
State Avg 2020	64.3	9.0	952	7.7	7.6	9.5	8.9
<b>MONTANA</b>							
Area A	68.6	9.0	885	7.5	7.5	10.0	7.0
Area B	67.9	9.0	955	7.0	8.0	10.0	8.0
Area C	66.6	8.0	900	7.5	8.0	9.0	8.0
Area D	69.6	8.0	950	7.5	7.5	10.0	9.0
Area E	70.8	9.0	1015	8.0	8.0	10.0	9.0
State Avg 2021	68.3	8.9	925	7.3	7.8	10.0	7.6
State Avg 2020	67.2	9.0	896	7.6	7.8	10.0	8.0
<b>NORTH DAKOTA</b>							
Area A	66.3	8.0	970	8.5	8.0	10.0	8.0
Area B	67.4	9.0	875	8.0	8.5	10.0	7.0
Area C	67.5	9.0	915	7.0	7.5	10.0	9.0
Area D	69.5	8.0	945	7.5	7.5	10.0	8.0
Area E	69.8	9.0	970	8.0	8.0	10.0	10.0
Area F	66.4	9.0	895	8.5	8.5	10.0	8.0
State Avg 2021	67.6	8.6	927	7.9	8.0	10.0	8.0
State Avg 2020	67.5	8.8	1014	7.9	7.7	10.0	8.9
<b>SOUTH DAKOTA</b>							
Area A	63.2	9.0	845	7.5	7.5	10.0	7.0
Area B	66.9	9.0	965	8.0	8.5	10.0	9.0
Area C	64.6	9.0	890	8.0	8.0	10.0	8.0
State Avg 2021	65.6	9.0	923	7.9	8.2	10.0	8.4
State Avg 2020	65.5	9.0	988	7.6	7.9	9.9	8.8
<b>IDAHO - OREGON - WASHINGTON</b>							
Area A	69.6	9.0	970	8.5	8.5	10.0	8.0
Area B	68.6	9.0	1065	8.0	8.5	10.0	9.0
State Avg 2021	69.0	9.0	1027	8.2	8.5	10.0	8.6
State Avg 2020	70.6	8.3	1040	7.8	8.0	10.0	9.6
<b>REGION AVERAGE</b>							
Avg 2021	67.2	8.7	918	7.8	8.0	9.8	8.0
Avg 2020	67.0	8.9	977	7.8	7.7	9.9	8.7
Five-Year Avg.	67.5	8.9	982	7.7	7.7	9.9	9.1



## RECENT QUALITY TRENDS

SUMMARY INFORMATION							
CROP YEAR	2021	2020	2019	2018	2017	2016	FIVE-YEAR AVERAGE
<b>WHEAT GRADING</b>							
Test Weight (lbs/bu)	61.5	61.8	60.7	62.2	61.7	61.6	61.6
Test Weight (kg/hl)	80.8	81.3	79.8	81.8	81.1	81.0	81.3
Vitreous Kernels (%)	81	72	55	86	71	77	72
1000 Kernel Weight (gm)	30.6	32.0	31.9	31.2	31.5	30.9	31.5
Protein: 12%/0% moisture	15.4/17.4	14.3/16.2	14.5/16.4	14.5/16.5	14.5/16.5	14.2/16.1	14.3/16.2
Ash: 14% moisture (%)	1.52	1.57	1.54	1.57	1.50	1.53	1.54
Falling Number (sec)	398	389	337	399	389	406	384
<b>FLOUR DATA</b>							
Extractions (%)	67.4	67.7	68.7	68.1	71.2	66.9	68.5
Ash: 14% moisture (%)	0.50	0.52	0.53	0.52	0.57	0.53	0.53
Protein: 14% moisture (%)	14.3	13.3	13.5	13.6	13.8	13.0	13.4
Wet Gluten (%)	37.1	33.1	34.1	36.4	35.6	34.7	34.8
Falling Number (sec)	409	407	352	421	407	415	400
<b>Amylograph Peak Viscosity</b> 65g FL (B.U.)	705	632	441	649	570	659	590
<b>PHYSICAL DOUGH PROPERTIES</b>							
<b>*FARINOGRAPH:</b>							
Absorption (%)	62.8	61.6	62.6	64.2	62.6	62.7	62.8
Peak Time (min)	8.1	7.9	7.3	7.7	8.1	8.0	7.6
Stability (min)	16.2	11.8	10.0	11.4	11.9	13.2	11.4
<b>EXTENSOGRAPH:</b>							
Extensibility-45 min (cm)	16.8	16.2	17.9	16.1	16.8	16.6	16.7
Resistance-45 min (B.U.)	615	498	497	570	513	536	523
Area-45 min (sq cm)	130	105	117	120	113	115	150
<b>ALEOGRAPH:</b>							
P (mm)	85	81	83	88	80	84	83
L (mm)	140	134	135	119	141	130	132
W (joules x10 <sup>4</sup> )	415	359	360	345	372	376	362
<b>BAKING DATA</b>							
Absorption (%)	67.2	67.0	67.2	69.5	66.2	67.6	67.5
Dough Handling Properties	8.7	8.9	8.4	9.0	9.0	9.3	8.9
Loaf Volume (CC)	918	977	1019	988	951	976	982
Grain and Texture	7.8	7.8	7.7	7.6	7.8	7.6	7.7
Crumb Color	8.0	7.7	7.6	7.7	7.8	7.7	7.7
Crust Color	9.8	9.9	9.8	10.0	9.8	9.8	9.9
Symmetry	8.0	8.7	9.1	9.3	9.1	9.1	9.1



# U.S. HARD RED SPRING WHEAT

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## 2021 QUALITY FACTORS BY PROTEIN RANGE/AREA WEST

Samples in this region were collected from Montana, North Dakota areas A and D, South Dakota area A, and Idaho, Oregon and Washington. Please reference page 3.

To illustrate the correlation between higher protein and other quality parameters, samples of the regional crop were segregated by protein levels:

### LOW

<13.5%

### MEDIUM

13.5 to 14.5 %

### HIGH

> 14.5%

\* (12% moisture basis)

Data contained on pages 18-21 represent the composites of samples by West and East production regions and a low, medium and high protein range.

PROTEIN RANGES			
WHEAT GRADING DATA	LOW	MEDIUM	HIGH
<b>WHEAT GRADING DATA</b>			
Test Weight (lbs/bu/kg/hl)	61.4/80.7	61.3/80.6	60.0/78.9
Damage (%)	0.5	0.2	0.1
Shrunken/Broken (%)	1.7	1.5	1.8
Total Defects (%)	2.2	1.7	1.9
Vitreous Kernels (%)	73	84	85
Grade	1 NS	1 DNS	1 DNS
<b>WHEAT DATA</b>			
Dockage (%)	0.7	0.9	0.8
Moisture (%)	11.1	11.1	10.8
Protein:12%/0% moisture (%)	13.0/14.7	14.2/16.1	16.4/18.6
Ash: 14%/0% moisture (%)	1.54/1.79	1.53/1.78	1.55/1.80
1000 Kernel Weight	28.0	26.6	27.0
Falling Number (sec)	358	388	374
Sedimentation (cc)	65	69	70
<b>FLOUR DATA</b>			
Extraction (%)	66.2	66.7	64.0
Color: L	90.3	91.0	90.6
a/b	-1.2/9.8	-1.3/9.6	-1.3/9.9
Protein: 14%/0% moisture (%)	12.0/13.9	13.2/15.4	14.8/17.2
Ash: 14%/0% moisture (%)	0.48/0.56	0.47/0.55	0.50/0.58
Wet Gluten (%)	29.6	33.4	40.0
Gluten Index (%)	98	95	86
Falling Number (sec)	396	413	404
Amylograph Viscosity: 65g FL (BU)	716	794	747
<b>DOUGH DATA</b>			
Farinograph: Absorption (%)	60.2	61.0	62.8
Peak Time (min)	6.4	8.1	10.6
Stability (min)	12.1	15.9	20.5
Alveograph: P (mm)	90	90	87
L (mm)	122	126	146
P/L Ratio	0.74	0.71	0.60
W (10 <sup>-4</sup> joules)	390	405	447
Extensograph (45/135 min): Resistance	632/1048	639/1247	676/1483
Extensibility (sm)	15.9/11.6	14.8/12.4	14.7/11.4
Area (sq cm)	127/161	123/198	130/216
<b>BAKING DATA</b>			
Absorption (%)	64.1	64.2	66.6
Crumb Grain and Texture	7.5	7.5	8.0
Loaf Volume (cc)	905	960	935
<b>SAMPLE %</b>	<b>8</b>	<b>12</b>	<b>80</b>

## EAST

PROTEIN RANGES			
WHEAT GRADING DATA	LOW	MEDIUM	HIGH
<b>WHEAT GRADING DATA</b>			
Test Weight (lbs/bu/kg/hl)	62.8/82.6	62.8/82.6	62.1/81.6
Damage (%)	0.2	0.2	0.3
Shrunken/Broken (%)	0.6	0.5	0.5
Total Defects (%)	0.8	0.7	0.8
Vitreous Kernels (%)	60	74	79
Grade	1 NS	1 NS	1 DNS
<b>WHEAT DATA</b>			
Dockage (%)	0.4	0.4	0.4
Moisture (%)	12.7	12.6	12.3
Protein: 12%/0% moisture (%)	13.1/14.9	13.9/15.8	15.5/17.6
Ash: 14%/0% moisture (%)	1.46/1.70	1.43/1.66	1.49/1.73
1000 Kernel Weight	31.7	31.5	31.8
Falling Number (sec)	382	377	380
Sedimentation (cc)	62	67	69
<b>FLOUR DATA</b>			
Extraction (%)	68.1	68.3	67.1
Color: L	90.3	90.6	90.1
a/b	-1.1/9.5	-1.1/9.1	-1.1/9.5
Protein: 14%/0% moisture (%)	12.2/14.1	13.1/15.2	14.5/16.8
Ash: 14%/0% moisture (%)	0.47/0.55	0.48/0.56	0.50/0.58
Wet Gluten (%)	29.7	32.9	38.7
Gluten Index (%)	97	96	94
Falling Number (sec)	377	388	400
Amylograph Viscosity: 65g FL (BU)	702	784	691
<b>DOUGH DATA</b>			
Farinograph: Absorption (%)	60.1	61.6	63.0
Peak Time (min)	7.2	7.6	8.9
Stability (min)	14.2	15.6	19.8
Alveograph: P (mm)	84	85	91
L (mm)	122	133	133
P/L Ratio	0.69	0.64	0.68
W (10 <sup>-4</sup> joules)	351	395	441
Extensograph (45/135 min): Resistance	553/948	593/1002	640/1406
Extensibility (sm)	15.8/13.6	16.8/13.9	14.8/11.9
Area (sq cm)	112/171	126/180	120/219
<b>BAKING DATA</b>			
Absorption (%)	64.3	65.9	67.3
Crumb Grain and Texture	7.5	7.5	8.5
Loaf Volume (cc)	860	955	990
<b>SAMPLE %</b>	<b>8</b>	<b>25</b>	<b>67</b>

Samples in this region were collected from North Dakota areas B, C, E and F, South Dakota areas B and C, and Minnesota. Please reference pg 3.

To illustrate the correlation between higher protein and other quality parameters, samples of the regional crop were segregated by protein levels:

### LOW

<13.5%

### MEDIUM

13.5 to 14.5 %

### HIGH

> 14.5%

\* (12% moisture basis)



# U.S. HARD RED SPRING WHEAT

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## OVERALL REGION

To illustrate the correlation between higher protein and other quality parameters, samples of the regional crop were segregated by protein levels:

### LOW

<13.5%

### MEDIUM

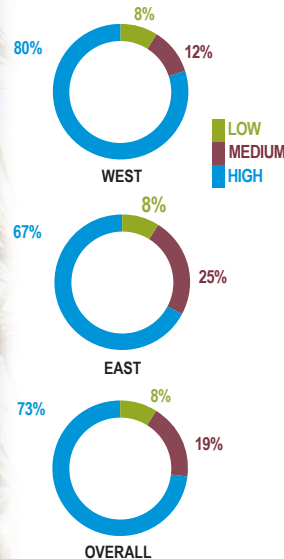
13.5 to 14.5 %

### HIGH

> 14.5%

\* (12% moisture basis)

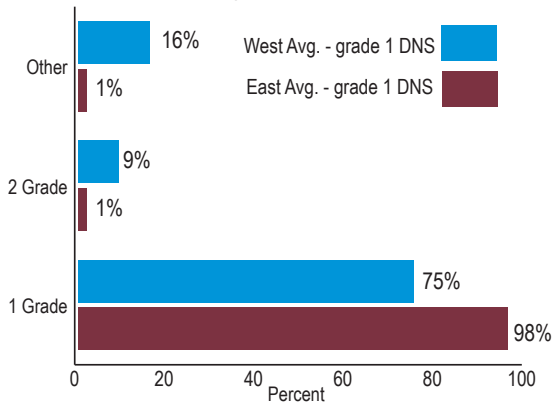
PRODUCTION DISTRIBUTION BY PROTEIN



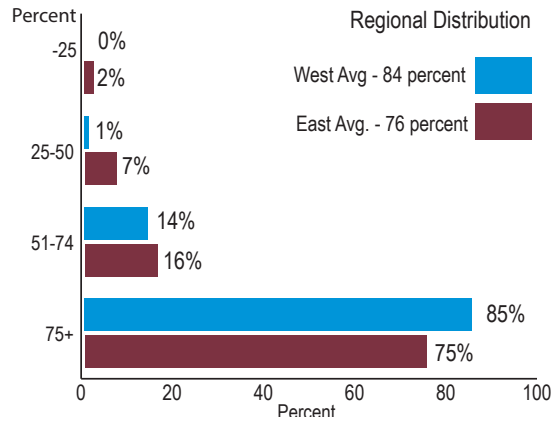
PROTEIN RANGES			
WHEAT GRADING DATA	LOW	MEDIUM	HIGH
<b>WHEAT GRADING DATA</b>			
Test Weight (lbs/bu/kg/hl)	62.1/81.7	62.3/81.9	60.9/80.1
Damage (%)	0.4	0.2	0.2
Shrunken/Broken (%)	1.2	0.8	1.2
Total Defects (%)	1.5	1.0	1.4
Vitreous Kernels (%)	67	77	82
Grade	1 NS	1 DNS	1 DNS
<b>WHEAT DATA</b>			
Dockage (%)	0.5	0.6	0.6
Moisture (%)	11.9	12.1	11.5
Protein:12%/0% moisture (%)	13.0/14.8	14.0/15.9	16.0/18.2
Ash: 14%/0% moisture (%)	1.50/1.74	1.46/1.70	1.52/1.77
1000 Kernel Weight	29.9	29.9	29.2
Falling Number (sec)	370	381	377
Sedimentation (cc)	63	67	69
<b>FLOUR DATA</b>			
Extraction (%)	67.1	67.7	65.4
Color: L	90.3	90.7	90.4
a/b	-1.1/9.6	-1.2/9.3	-1.2/9.7
Protein: 14%/0% moisture (%)	12.1/14.0	13.1/15.3	14.7/17.1
Ash: 14%/0% moisture (%)	0.47/0.55	0.48/0.56	0.50/0.58
Wet Gluten (%)	29.6	33.1	39.4
Gluten Index (%)	98	95	90
Falling Number (sec)	387	396	402
Amylograph Viscosity: 65g FL (BU)	709	787	722
<b>DOUGH DATA</b>			
Farinograph: Absorption (%)	60.2	61.4	62.9
Peak Time (min)	6.8	7.8	9.8
Stability (min)	13.2	15.7	20.2
Alveograph: P (mm)	87	87	89
L (mm)	122	131	140
P/L Ratio	0.71	0.66	0.63
W (10 <sup>-4</sup> joules)	371	398	444
Extensograph (45/135 min): Resistance	593/998	608/1084	660/1449
Extensibility (sm)	15.9/12.6	16.1/13.4	14.7/11.6
Area (sq cm)	120/166	125/186	126/217
<b>BAKING DATA</b>			
Absorption (%)	64.2	65.3	66.9
Crumb Grain and Texture	7.5	7.5	8.2
Loaf Volume (cc)	883	957	960
<b>SAMPLE %</b>	<b>8</b>	<b>19</b>	<b>73</b>

## DISTRIBUTIONS BY EAST/WEST PRODUCTION REGIONS

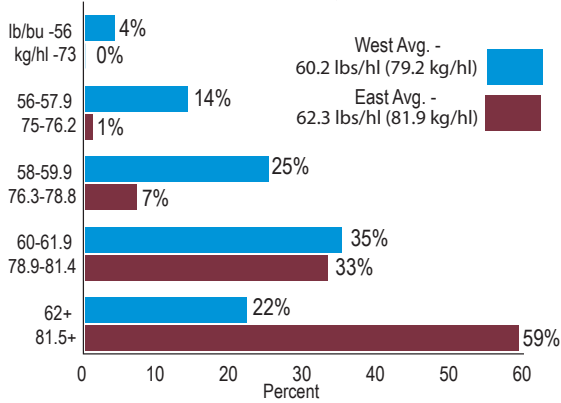
### GRADE – Regional Distribution



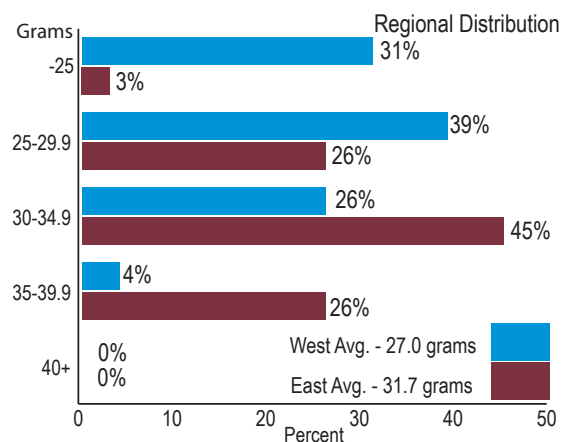
### VITREOUS KERNEL



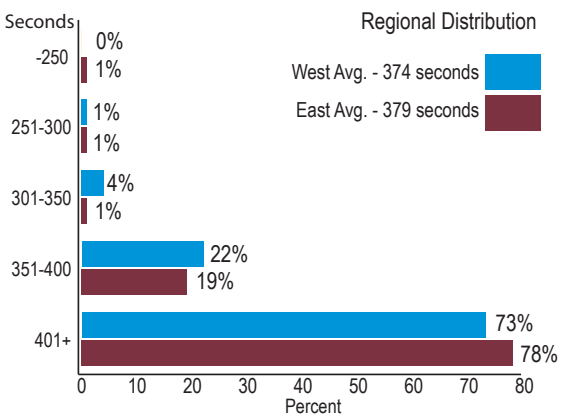
### TEST WEIGHT – Regional Distribution



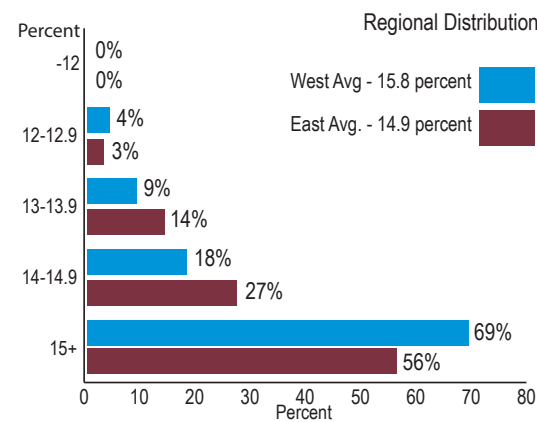
### 1000 KERNEL WEIGHT



### FALLING NUMBER



### PROTEIN - 12% MOISTURE



The same base collection samples as shown in the area specific data displayed on pages 6-17 were used for the West/East and protein splits.



# U.S. HARD RED SPRING WHEAT

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## HANDLING AND TRANSPORTATION

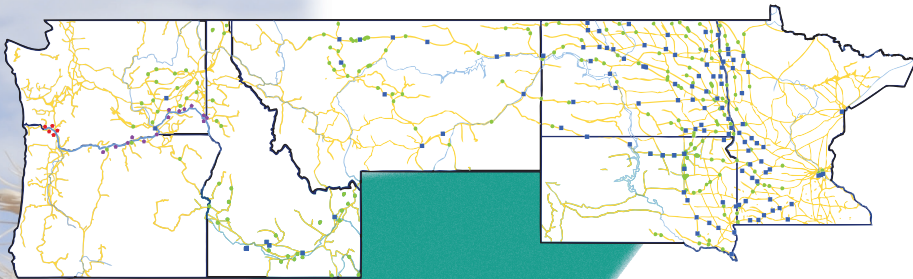
The hard red spring wheat growing region utilizes truck, rail and water to get wheat from farms to export facilities. The Northern Plains has a vast network of country elevators to facilitate efficient and precise movement to domestic and export markets. On average, nearly 80 percent of the region's wheat moves to markets by rail. The dominant railroads are the Burlington Northern Santa Fe, the Union Pacific and the Canadian Pacific. In the Pacific Northwest, a large river system is used along with rail to move wheat to export points.

An increasing number of the elevators in the region are investing in facilities and rail capacity to ship 100-110 car units in "shuttle" trains. Each rail car holds approximately 3,500 bushels (95 metric tons)

of wheat. Shuttle-equipped facilities receive the lowest rates, sharing volume and transaction efficiencies with the railroad.

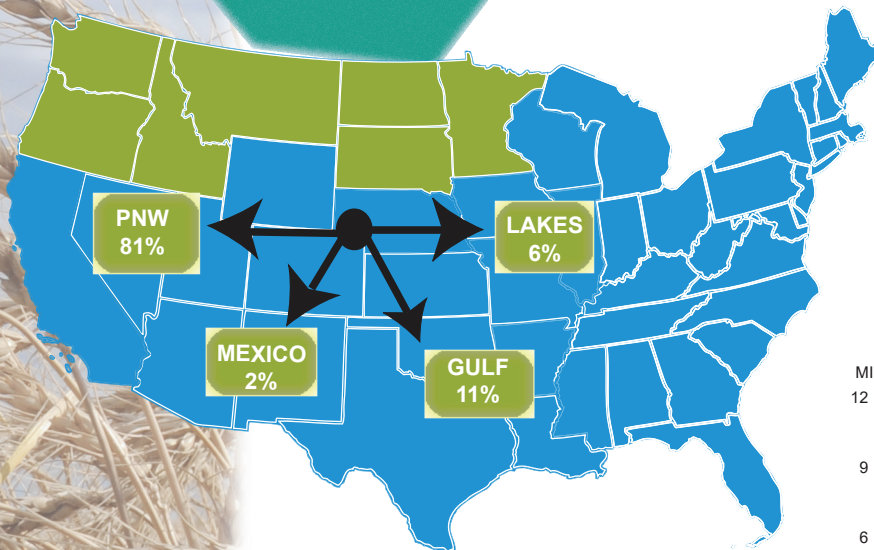
The diverse rail and water shipping capacities and a widespread network of elevators are strengths that buyers can capitalize on, especially as their demand heightens for more precise quality specifications and consistency between shipments. Buyers are encouraged to explore origin-specific shipments to optimize the quality and value of wheat they purchase.

The elevator network in the U.S. hard red spring wheat region is well suited for meeting the increasing quality demands of both domestic and international customers.



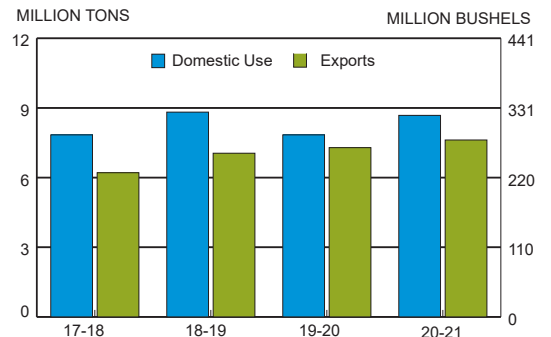
Grain Handling and Transportation Facilities in the U.S. HRS Region

- 100+ rail car track
- 50 - 99 rail car track
- ◆ Export terminals
- ◆ River terminals
- River system
- Rail network



AVERAGE SHARE OF U.S. HRS EXPORTS BY PORT (2017-2020)

### 2017-2020 U.S. HRS DOMESTIC USE AND EXPORTS



## 2021 SURVEY BACKGROUND

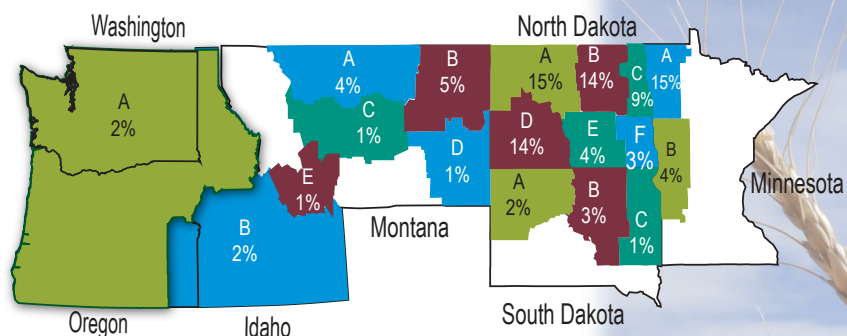
All quality data contained in this report are the result of testing and analysis conducted under the supervision of Dr. Senay Simsek, Wheat Quality Specialist, and by her team members, DeLane Olsen, Kelly McMonagle, Amber Walter, Gwen Thomas, and Kathy Christianson with the Hard Red Spring Wheat Quality Laboratory at North Dakota State University, Fargo, North Dakota, USA.

**COLLECTION** - The North Dakota, South Dakota, Montana and Minnesota state offices of the National Agricultural Statistics Service obtained samples during harvest directly from growers either in the fields or farm bins and local elevators. PNW samples were obtained from the Wheat Marketing Center. These samples reflect the condition of the grain at the point of origin. Sample collection is based on county production histories. A total of 784 samples were collected. Minnesota (120), Montana (156), North Dakota (385), South Dakota (86) and PNW (37).

**ANALYSIS** - Approximately 60 percent of the total wheat samples collected were analyzed for grade and other physical kernel characteristics, to generate distribution data. Distribution averages may differ from data averages in the various tables, because the latter are derived from all samples.

All samples collected are represented in the composite for each crop reporting area. All state and regional averages have been adjusted to reflect current year production.

### APPROXIMATE SHARE OF REGIONAL PRODUCTION



## METHODS, TERMS, SYMBOLS

### WHEAT

**SAMPLE COLLECTION** – Each sample contained approximately 2 to 3 pounds of wheat, stored in sealed, moisture-proof plastic bags.

**MOISTURE** – Official USDA procedure using Dickey-John Moisture Meter.

**GRADE** – Official United States Standards for Grain, as determined by a licensed grain inspector. North Dakota Grain Inspection Service, Fargo, ND, provided grades for composite wheat samples representing each crop reporting area.

**VITREOUS KERNELS** – Approximate percentage of kernels having vitreous endosperm.

**DOCKAGE** – Official USDA procedure. All matter other than wheat which can be removed readily from a test portion of the original sample by

use of an approved device (Carter Dockage Tester). Dockage may also include underdeveloped, shriveled and small pieces of wheat kernels removed in properly separating the material other than wheat and which cannot be recovered by properly rescreening or recleaning.

**TEST WEIGHT** – American Association of Cereal Chemists International (AACCI) Method 55-10. Measured as pounds per bushel (lb/bu), kilograms per hectoliter (kg/hl) = (lbs/bu X 1.292) + 1.419. \*Approved Methods of the AACCI Approved Methods (11th Edition), St. Paul, MN.

**THOUSAND KERNEL WEIGHT** – Based on 10 gram sample of cleaned wheat (free of foreign material and broken kernels) counted by electronic seed counter.

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**KERNEL SIZE DISTRIBUTION** – Percentages of the size of kernels (large, medium, small) were determined using a wheat sizer equipped with the following sieve openings:

- top sieve—Tyler #7 with 2.92 mm opening;
- middle sieve—Tyler #9 with 2.24 mm opening; and
- bottom sieve—Tyler #12 with 1.65 mm opening.

**PROTEIN** – AACCI (NIR) Method: 39.10.01 expressed on dry basis and 12 percent moisture basis.

**ASH** – AACCI Method 08.01, expressed on a 14 percent moisture basis.

**DON** – Analysis was done on ground wheat using a gas chromatograph with an electron capture detector as described in J. Assoc. Official Anal. Chem 79,472 (1996)

**FALLING NUMBER** – AACCI Method 56.81.04; units of seconds (14 percent moisture basis).

**SEDIMENTATION** – AACCI Method 56.61.01, expressed in centimeters.

## FLOUR

**EXTRACTION** – Samples are cleaned and tempered according to AACCI 26-01.02. The milling laboratory is controlled at 68 percent relative humidity and 72°F to 74°F. Milling is performed on a Buhler laboratory mill (Type MLU-202). Straight grade flour (of all six flour streams) is blended and reported as “flour extraction.” The blended flour is rebolted through an 84 SS sieve. All mill settings are optimized to achieve maximum laboratory mill flour extraction with standardized ash content.

**ASH** – AACCI Method 08.01, expressed on a 14 percent moisture basis.

**PROTEIN** – AACCI Method 39.10.01 (NIR Method), expressed on a 14 percent moisture basis.

**WET GLUTEN** – AACCI Method 38.12.02, expressed on a 14 percent moisture basis determined with the glutomatic instrument.

**GLUTEN INDEX** – AACCI Method 38.12.02, determined with the glutomatic instrument as an indication of gluten strength.

**FLOUR FALLING NUMBER** – AACCI Method 56.81.03, units of seconds. Determination is performed on 7.0 g of Buhler milled flour (14 percent moisture basis).

**AMYLOGRAM** – (65 g) AACCI Method 22.10.01, modified as follows: 65 g of flour (14 percent moisture basis) are slurried in 450 ml distilled water, paddle stirrers are used with the Brabender Amylograph. Peak viscosity reported in Brabender units (B.U.), on a 14 percent moisture basis.

**STARCH DAMAGE** – AACCI Method 76.31.01. Amperometric method using SDmatic.

## SOLVENT RETENTION CAPACITY

**(SRC)** – AACCI 56-11.02, expressed on a 14 percent moisture basis. SRC is used to predict commercial baking performance. Flour is shaken with excess of four types of solvent, to determine the amount of solvent held by the flour. The four solvents used relate to the functionality to flour components as follows:

Water – Water absorption

Sucrose – Non-starch polysaccharides

Lactic Acid – Glutenins

Sodium Carbonate – Damaged Starch

Gluten Performance Index (GPI) – is a ratio of the solvents and used as an overall performance of flour glutenins especially in relation to bread wheat flour.

## PHYSICAL DOUGH PROPERTIES

**FARINOGRAM** – AACCI Method 54-21.02; constant flour weight method, small (50 g) mixing bowl. (Flour weight 14 percent moisture basis). Farionograph-E.

**ABSORPTION** – Amount of water required to center curve peak on the 500 Brabender unit line, expressed on 14 percent moisture basis.



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25

**PEAK TIME** – The interval, to the nearest 0.5 min, from the first addition of water to the maximum consistency immediately prior to the first indication of weakening. Also known as dough development time.

**STABILITY** – The time interval, to the nearest 0.5 min, between the point where the top of the curve that first intersects the 500-BU line and the point where the top of the curve departs the 500-BU line.

**MIXING TOLERANCE INDEX** – The difference, in Brabender units, from the top of the curve at the peak to the top of the curve measured five minutes after the peak.

**QUALITY NUMBER** – AACC I Method 115. The length, expressed in mm, along the time axis, between the point of water addition and the point where the height in the center of the curve decreased by 30 BU compared to the height of the center of the curve at development time. Stronger flours have a higher quality number.

**EXTENSOGRAM** – AACC I Method 54-10.01; modified as follows: (a) 100 grams of flour (14 percent moisture basis), 2.0 percent sodium chloride (U.S.P.) and water (equal to farinograph absorption minus 2 percent) are mixed to optimum development in a National pin dough mixer; (b) doughs are scaled to 150 grams, rounded, moulded, placed in extensogram holders, and rested for 45 minutes and 135 minutes, respectively, at 30°C and 78 percent relative humidity. The dough is then stretched as described in the procedure referenced above. For conversion purposes, 500 grams equals 400 B.U.

**EXTENSIBILITY** – Total length of the curve at the base line in centimeters.

**RESISTANCE** – Maximum curve height, reported in Brabender units (B.U.).

**AREA** – The area under the curve is measured and reported in square centimeters.

**ALVEOGRAPH** – AACC I Method 54.30.02. Alveolab is used to measure dough extensibility and resistance to extension.

**“P”** – Maximal overpressure; related to dough’s resistance to deformation.

**“L”** – Dough extensibility.

**“W”** – The “work” associated with dough deformation.

## BAKING

**PROCEDURE** – AACC I Method 10-09.01, modified as follows: (a) fungal amylase (SKB 15) replacing malt dry powder, (b) Instant dry yeast (1 percent) in lieu of compressed yeast, (c) 5 to 10 ppm ammonium phosphate, where added oxidants are required, (d) 2 percent shortening added. Doughs are mechanically punched using 6-inch rolls, and mechanically moulded using a National Laboratory Test moulder. Baking is accomplished in “Shogren-type” pans.

**BAKING ABSORPTION** – Water required for optimum dough baking performance, expressed as a percent of flour weight on a 14 percent moisture basis.

**DOUGH CHARACTER** – Handling conversion assessed at panning on a scale of 1 to 10 with higher scores preferred.

**LOAF VOLUME** – Rapeseed displacement measurement made 30 minutes after bread is removed from the oven.

**CRUMB GRAIN AND TEXTURE** – Visual comparison to standard using a constant illumination source. Scale of 1 to 10, the higher scores preferred.

**CRUMB COLOR** – Visual comparison with a standard using a constant illumination source on a scale of 1 to 10, the higher scores preferred.

**CRUST COLOR** – Visual comparison with a standard using a constant illumination source on a scale of 1 to 10, the higher scores preferred.

**SYMMETRY** – Visual comparison with a standard using a constant illumination source on a scale of 1 to 10, the higher scores preferred.



## VARIETAL INFORMATION

## 2021 MAJOR VARIETIES PRODUCED • AGRONOMIC FACTORS

VARIETY	AGRONOMIC DESCRIPTION			REACTION TO DISEASE <sup>3</sup>			AVERAGE YIELD			
	AGENT OR ORIGIN <sup>1</sup>	YEAR RELEASED	STRAW STRENGTH <sup>2</sup>	DAYS TO HEAD	LEAF RUST	HEAD (SCAB)	EASTERN, ND <sup>4</sup>		WESTERN ND <sup>5</sup>	
							BU/ACRE	MT/HECT	BU/ACRE	MT/HECT
AP Murdock	Syngenta/AgriPro	2019	4	53	5	6	n/a	n/a	n/a	n/a
Barlow	ND	2009	6	52	6	4	63.5	4.27	49.3	3.31
Bolles	MN	2015	4	56	3	5	63.3	4.26	48.8	3.28
CP 3530	Croplan	2015	5	56	2	5	73.2	4.92	n/a	n/a
Faller	ND	2007	5	56	7	4	74.2	4.99	57.0	3.83
Glenn	ND	2005	4	52	6	4	61.4	4.13	50.0	3.36
Lanning	MSU	2017	4	54	7	6	n/a	n/a	54.0	3.63
Linkert	MN	2013	2	54	3	5	63.1	4.24	49.5	3.33
MN Torgy	MN	2020	3	54	4	3	n/a	n/a	n/a	n/a
ND VitPro	ND	2016	3	53	4	4	61.9	4.16	49.0	3.29
Shelly	MN	2016	4	56	6	5	68.7	4.62	55.4	3.72
SY Ingmar	Syngenta/AgriPro	2014	3	54	3	5	68.4	4.60	49.0	3.29
SY Valda	Syngenta/AgriPro	2015	4	54	2	5	73.5	4.94	52.9	3.56
WB 9479 <sup>6</sup>	Westbred	2017	2	52	1	6	n/a	n/a	n/a	n/a
WB 9590 <sup>6</sup>	Westbred	2017	2	54	3	6	n/a	n/a	n/a	n/a

1. ND – North Dakota State University (Public), MN – University of Minnesota (Public), Croplan – (Private), MSU - Montana State University (Public), Syngenta/AgriPro – (Private), and Westbred (Private).
2. Straw Strength: 1 to 9 scale, with 1 the strongest and 9 the weakest.
3. Disease reaction scores from 1 - 9, with 1 = resistant and 9 = very susceptible.
4. 2018-20 ND average yield data from four locations in eastern North Dakota.
5. 2018-20 ND average yield data from five locations in western North Dakota.
6. WB 9479 and 9590 were only evaluated in 2018.



**VARIETAL INFORMATION**

2021 MAJOR VARIETIES PRODUCED • QUALITY & END-USE FACTORS									
VARIETY	TEST WEIGHT LB/BU	TEST WEIGHT KG/HL	QUALITY FACTORS <sup>6</sup>			FARINOGRAM STABILITY (MIN)	ABSORPTION %	LOAF VOLUME CC	MILL & BAKE QUALITY RATING <sup>7</sup>
			WHEAT PROTEIN %	VITREOUS KERNELS %					
AP Murdock	60.6	79.7	14.7	52	11.3	64.2	868	★★★	
Barlow	62.5	82.1	15.4	77	11.5	66.4	975	★★★	
Bolles	60.9	80.1	17.1	79	23.6	65.4	1042	★★★★★	
CP 3530	61.5	80.9	14.6	56	8.3	64.9	985	★★★	
Faller	61.5	80.9	14.5	62	9.3	64.2	978	★★★	
Glenn	63.7	83.8	15.7	90	12.7	65.0	1009	★★★★★	
Lanning	61.1	80.3	15.8	79	8.4	64.1	1002	★★★★	
Linkert	61.5	80.9	15.9	75	24.0	65.0	1027	★★★★★	
MN Torgy	61.2	80.5	15.6	47	14.3	62.1	908	★★★	
ND VitPro	63.4	83.3	15.7	87	8.7	65.3	980	★★★	
Shelly	61.2	80.5	14.5	60	15.0	61.2	910	★★	
SY Ingmar	62.3	81.9	15.5	72	10.5	63.7	1004	★★★★	
SY Valda	61.8	81.3	14.5	82	7.2	63.1	919	★★	
WB 9479	62.4	82.0	15.4	79	24.3	63.1	968	★★★	
WB 9590	61.9	81.4	14.9	75	15.5	63.8	909	★★★	

6. Source: NDSU Plant Science Department, Hard Red Spring Wheat Quality Laboratory, 2018-2020 drill strip trials across ND locations. WB 9479 and 9590 2017-18 only, and MN Torgy is 2019-20 data.

7. Mill and bake quality rating based on protein content, milling performance, flour attributes, dough characteristics and baking performance. Five stars = superior, four stars = excellent, three stars = good, two stars = average, one star = poor.

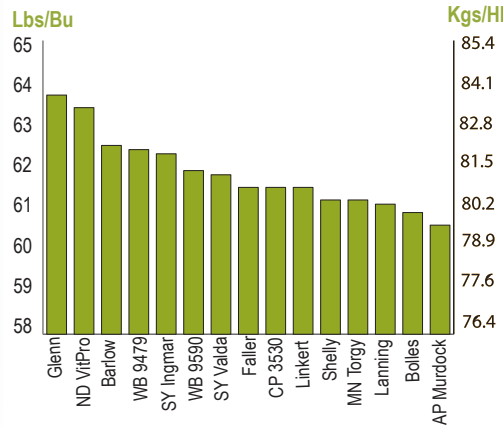


# U.S. HARD RED SPRING WHEAT

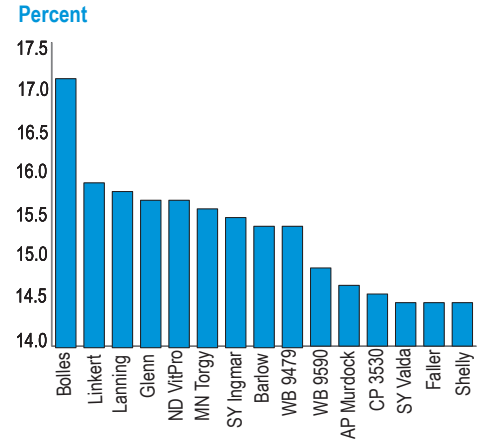
MINNESOTA | MONTANA | NORTH DAKOTA | SOUTH DAKOTA | IDAHO | OREGON | WASHINGTON

## QUALITY COMPARISON BY POPULAR VARIETIES

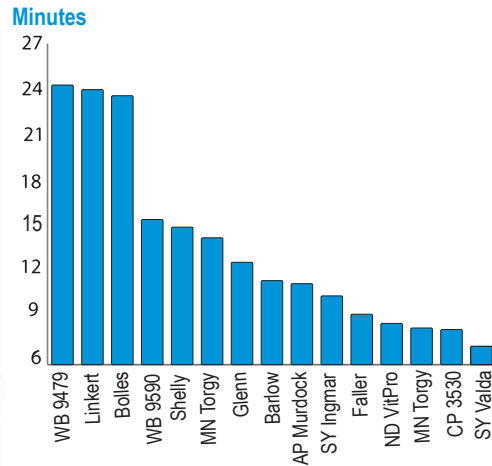
### TEST WEIGHT



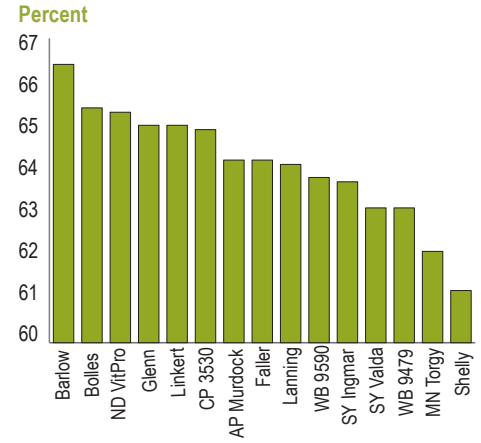
### PROTEIN - 12% MOISTURE BASIS



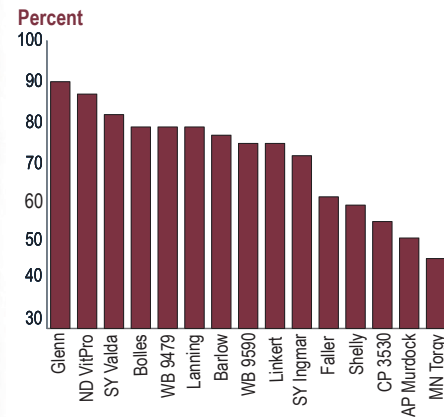
### FARINOGRAPH STABILITY



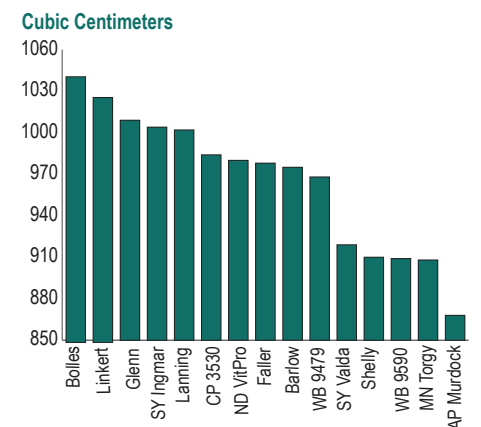
### FARINOGRAPH ABSORPTION



### VITREOUSNESS



### LOAF VOLUME



**THE ACCOMPANYING** tables illustrate the quality evaluation of some of the most popular varieties (cultivars), for key kernel and end-use parameters. A commitment to extensive end-use quality testing of new cultivars during the development stages is a major priority for producers in the region. The goal is to develop and release cultivars that excel in numerous kernel, milling and end-product parameters, across a broad environment.

Source: NDSU Growing season data for MN Torgy is 2019-20; Westbred 9479 and 9550 is 2017-18; and all others are 2018-20

## NORTH DAKOTA

**SY INGMAR** remains the top variety planted in the state in 2021, for the fifth straight year, with 13 percent of the acres, although down from a 20 percent share the previous three years. It is most popular across the western and central regions. In Montana, it ranks fourth, with 6 percent of the acres. SY Ingmar is a 2014 release from Syngenta/AgriPro with broad appeal because of high yield potential, very good straw strength, a high level of disease resistance and moderate to high protein levels. It has very good milling and baking quality.

**SY VALDA** is the second most popular variety in both North Dakota and Minnesota in 2021 with 9.5 and 12.8 percent acreage shares, respectively. A 2015 release from Syngenta/AgriPro, it is popular in eastern parts of the HRS region for its elite yield potential and strong disease tolerance, especially for Fusarium headblight. It is rated as average for milling and baking quality.

**AP MURDOCK** is the fourth most popular variety in North Dakota with nearly 5 percent of the acres, and ranks sixth in Minnesota with slightly more than 8 percent of the acres. It showed notable gains in acreage shares in both states in 2021. Released in 2019 by Syngenta/AgriPro, AP Murdock provides excellent yield potential, good straw strength, moderately high protein levels, and is rated as good for milling and baking quality.

**GLENN** retained the fifth spot in the 2021 survey in North Dakota, capturing 4.4 percent of the acres, up from 3.6 percent in 2020. It is the top variety planted in the southwest district and second in the northwest. Glenn is a 2005 release from NDSU, and is a variety that balances agronomic traits, a high level of resistance to Fusarium headblight and excellent kernel quality. Glenn has superior milling and baking quality characteristics, and is frequently the “check” or reference variety for quality within the Hard Red Spring wheat class.

## NORTH DAKOTA VARIETY SHARE OF PLANTED ACRES<sup>3</sup>

Variety	2021% <sup>1</sup>	2020% <sup>1</sup>
SY Ingmar	13.2	19.2
SY Valda	9.5	12.5
WB 9590	7.5	6.1
AP Murdock	4.7	0.4
Glenn	4.4	3.6
Faller	4.2	3.5
Shelly	3.3	2.9
Bolles	3.0	3.3
ND Vitpro	2.9	2.3
CP 3530	2.7	2.2
Other <sup>2</sup>	45.0	44.6

1. Percentage may not add to 100 due to rounding.
2. Includes varieties with less than 1% of acreage and unknown varieties.
3. ( 1 acre = 0.405 hectares)  
2021 – 5,500,000 planted acres  
2020 – 5,700,000 planted acres

## TOP 3 NORTH DAKOTA VARIETIES BY CROP DISTRICT

	First	Second	Third
	PERCENTAGE (%)		
Northwest	SY Ingmar 27.5	Glenn 9.3	SY Rockford 6.3
North Central	SY Ingmar 22.8	SY Valda 21.6	WB 9590 5.2
Northeast	Faller 14.8	WB 9590 14.8	SY Valda 11.1
West Central	SY Ingmar 18.9	ND Vitpro 11.4	Glenn 6.2
Central	SY Valda 12.3	SY Ingmar 11.4	WB 9590 8.8
East Central	WB 9590 20.2	SY Valda 15.8	AP Murdock 8.7
Southwest	Glenn 10.4	Barlow 9.5	Shelly 8.9
South Central	SY Ingmar 25.9	WB 9719 8.4	SY Valda 5.1
Southeast	SY Valda 27.1	SY Ingmar 10.8	Prosper 7.2



# U.S. HARD RED SPRING WHEAT

MINNESOTA | MONTANA | NORTH DAKOTA | SOUTH DAKOTA | IDAHO | OREGON | WASHINGTON

## MINNESOTA

### MINNESOTA VARIETY SHARE OF SURVEYED ACRES<sup>3</sup>

VARIETY	2021% <sup>1</sup>	2020% <sup>1</sup>
WB 9590	18.0	18.1
SY Valda	12.8	14.2
Linkert	11.9	20.6
WB 9479	10.3	12.8
MN-Torgy	9.7	0.6
AP Murdock	8.4	0.3
Shelly	4.2	6.0
MN Washburn	4.0	3.9
SY Ingmar	1.7	1.5
Other <sup>2</sup>	19.0	22.0

1. Percentage may not add to 100 due to rounding.
2. Includes varieties with less than 1% of acreage and unknown varieties.
3. (1 acre = 0.405 hectares)  
2021 – 1,210,000 planted acres  
2020 – 1,430,000 planted acres

### TOP 3 MINNESOTA VARIETIES BY CROP DISTRICT

	First	Second	Third
	PERCENTAGE (%)		
North	WB 9590 20.6	Linkert 12.4	SY Valda 12.0
Central	SY Valda 16.9	MN Torgy 10.4	Linkert 9.2
South	Linkert 16.2	MN Torgy 11.8	SY Ingmar 11.6

**WB 9590** moved into the top place in Minnesota in 2021, with 18 percent of the acres, nearly steady with a year ago. It is the third most popular variety in North Dakota with 7.5 percent of the acres, up slightly from 2020. A 2017 release from Westbred, it provides producers with strong straw characteristics, very high resistance to leaf rust disease, high yield potential and moderately high protein content.

**LINKERT** slipped into third position in Minnesota in 2021, with a 12 percent acreage share, down from more than 20 percent a year ago, when it was the leading variety. A 2013 release from the University

of Minnesota, it is sought after by producers for its very strong straw, high protein levels and disease resistance traits. It has excellent milling and baking qualities, with especially strong dough properties.

**WB 9479** remained the fourth most popular variety in Minnesota in 2021 with 10 percent of the acres. It is a 2017 release from Westbred with high protein content, strong straw, a high level of leaf rust resistance and high yield potential. WB 9479 has especially strong dough properties, and is rated as good for milling and baking qualities.

**MN TORGY** jumped into fifth place in Minnesota with nearly 10 percent of the acres in 2021, up from just 0.6 in 2020, it's first year of release from the University of Minnesota. It is a variety with excellent disease resistant traits, very strong straw and high yield potential. MN Torgy is rated as good for milling and baking quality.

## MONTANA

**VIDA** remains the leading variety planted in Montana, with 22.6 percent of the acres, although down from nearly one-third of the acres in 2020. It has been the top variety in the state for ten straight years, due to its high yield and moderate resistance to leaf rust and stripe rust. A 2005 release from the, Vida is most popular across northern and central areas, and is rated as good for milling and baking quality.

**REEDER** is the second most popular variety in Montana, with 12.2 percent of the acres in 2021, up from just 6.1 percent in 2020. A longtime favorite of producers in the northeast part of the state, due to its high protein content and stay-green trait which allows for longer grain fill. A 1999 release from NDSU, Reeder is rated as average for milling and baking quality.

**LANNING** moved up to third position this year, with 6.5 percent of the acres, up from 3.9 percent in 2020. It is a 2017 release from the Montana Agricultural Experiment Station which was released as a replacement for Vida and Reeder. Lanning combines very good yield potential, strong agronomic traits, high protein potential, and very good milling and baking quality.

## PNW VARIETAL INFORMATION

MAJOR VARIETIES PRODUCED IN WASHINGTON, OREGON AND IDAHO • QUALITY & END-USE FACTORS										
VARIETY	AGENT OR ORIGIN <sup>1</sup>	YEAR RELEASED	TEST WEIGHT LB/BU	QUALITY FACTORS <sup>2</sup>			FARINOGRAM		LOAF VOLUME CC	MILL & BAKE QUALITY RATING <sup>3</sup>
				TEST WEIGHT KG/HL	WHEAT PROTEIN %	STABILITY (MIN)	ABSORPTION %			
Alum	WSU	2014	62.9	82.7	13.9	24.1	66.5	1086	MD	
Buck Pronto	Buck Semillas S.A.	2001	61.5	80.9	15.3	21.7	67.9	937	A	
Chet	WSU	2014	63.4	83.3	14.8	18.4	68.0	1108	MD	
Expresso	Westbred	2000	62.6	82.3	14.7	5.1	68.5	1032	*Not Rated	
Glee	WSU	2012	62.7	82.4	13.5	16.0	65.6	1064	MD	
SY Gunsight	Syngenta	2018	62.7	82.4	13.2	24.9	65.8	979	MD	
Jefferson	ID	1997	62.3	82.0	13.6	20.9	66.0	977	MD	
Kelse	WSU	2008	62.0	81.4	14.4	19.0	67.8	1085	D	
AP Renegade	Syngenta	2017	61.9	81.4	13.3	28.9	65.2	922	D	
SY605CL	Syngenta	2010	62.9	82.7	15.4	12.0	68.4	1033	MD	
WB 9518	Westbred	2013	61.9	81.4	15.0	12.7	69.4	1125	*Not Rated	
WB 9662	Westbred	2014	62.4	82.0	14.5	5.5	67.7	998	*Not Rated	
WB 9668	Westbred	2014	63.1	82.9	15.0	12.9	69.4	1111	D	

1. ID – University of Idaho (Public), WSU – Washington State University (Public), Buck Semillas S.A. (Private), Syngenta (Private) and Westbred (Private).
  2. Western Wheat Quality Lab, Pullman, WA.
  3. Mill and bake quality rating based on protein content, milling performance, flour attributes, dough characteristics and baking. Western Wheat Quality Lab. Most Desirable (MD), Desirable (D), Acceptable (A).
- \* Insufficient data exists to produce rating scores

### MONTANA VARIETY SHARE OF SURVEYED ACRES<sup>3</sup>

VARIETY	2021% <sup>1</sup>	2020% <sup>1</sup>
Vida	22.6	31.5
Reeder	12.2	6.1
Lanning	6.5	3.9
SY Ingmar	5.9	8.6
Corbin	5.6	6.1
SY Longmire	4.0	1.8
SY Soren	3.8	6.1
Duclair	3.7	4.1
Brennan	3.0	3.9
WB 9668	2.7	1.2
Other <sup>2</sup>	30.0	26.7

1. Percentage may not add to 100 due to rounding.
2. Includes varieties with less than 1% of acreage and unknown varieties.
3. (1 acre = 0.405 hectares)  
2021 – 2,900,000 planted acres  
2020 – 3,350,000 planted acres

### TOP 2 MONTANA VARIETIES BY CROP DISTRICT

	FIRST PERCENTAGE (%)	SECOND PERCENTAGE (%)
North Central	Vida 32.7	Corbin 12.6
North East	Reeder 25.4	Vida 15.6
Central	Vida 19.8	SY Ingmar 8.7
South Central	WB 9668 13.0	Lanning 7.2

**SOUTH DAKOTA** - no survey results in 2021.

# **2021 Regional Quality Report U.S. HARD RED SPRING WHEAT**

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